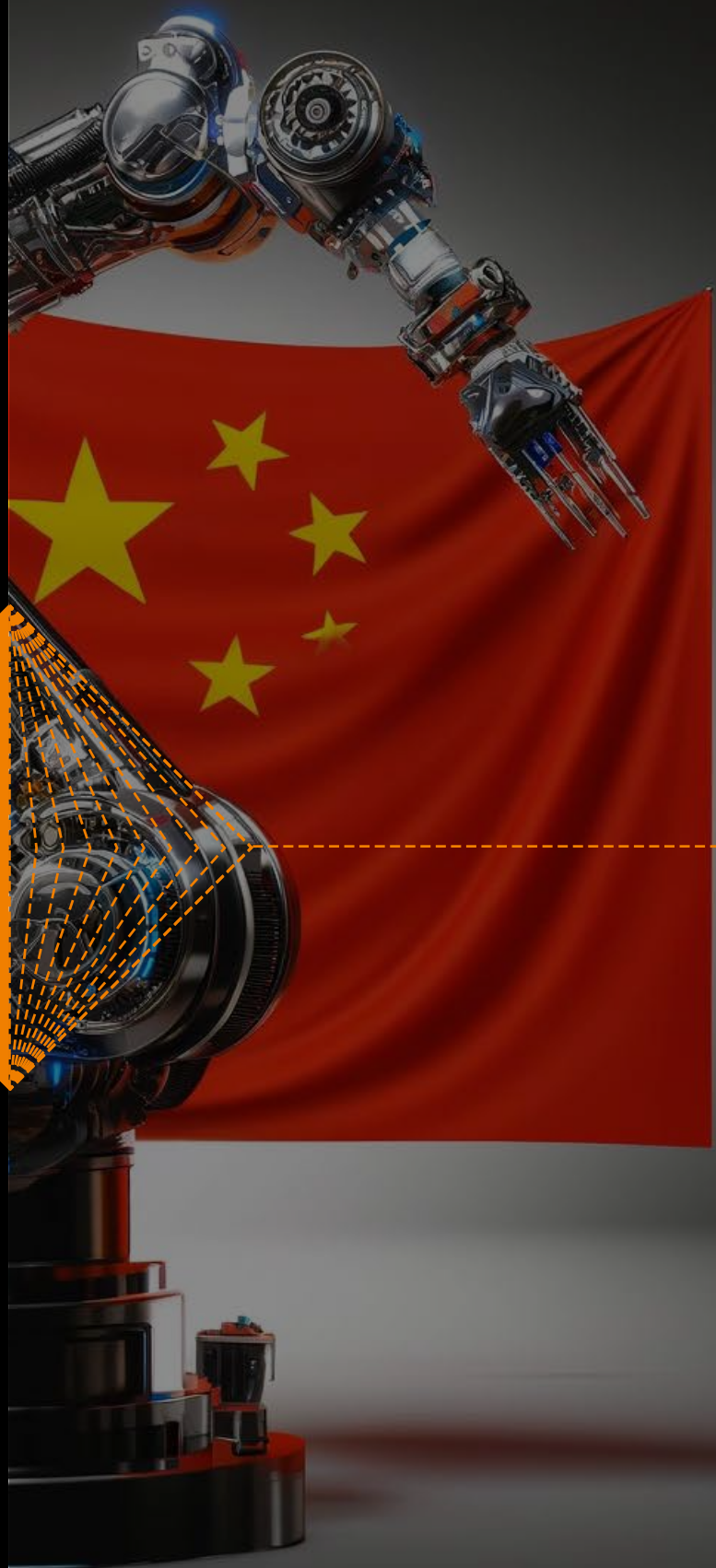


GUIDLINE FOR
MANUFACTURERS AND
END USERS

Machinery export to China



Introduction

This guide is intended for NL manufacturers of machinery that are subject to product regulatory requirements and want to market machinery in China.

This document from the core group of machine manufacturers and members of FME aims to provide a guide for the aspects of product regulation, standardization and certification and is based on the state of affairs as of 2023. This document is informative and aims not to be complete but has the objective to increase knowledge about exports to China. No rights can be derived from the document.

FME Zoetermeer

FME is the business association for the technology sector and represents the interests of its members in the technology sector both nationally and internationally. With 220,000 employees, the 2200 member companies are active in production, trade, automation and maintenance in the metal, electronics, mechanical and electrical engineering and plastics sectors. The combined turnover of the FME members amounts to 91 Billion Euros, their added value is more than 21 Billion Euros and they export for 49 Billion Euros. FME members realize a sixth of what the Netherlands earns in total from exports. FME has 30 trade associations. More information: fme.nl

FME-RNCM is the member group of machine manufacturers of FME and represents the interests of the mechanical engineering sector in the field of regulations, standardization and certification.

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1. Introduction and scope

Increasingly, products are not only finding their way from China to Europe, but due to the growth of the Chinese economy, exporting machinery and other goods to China is an increasing activity. The Netherlands currently exports approximately 5.5 billion Euros of machinery and transport equipment to China.

High-quality Dutch machine builders also do business with China. Not only manufacturers of high-quality chip machines but also the Dutch food industry supplies machines and products to China, as well as logistics service providers.

After 7 years of negotiations, China and the EU reached an investment agreement at the end of 2020. With this '[Comprehensive Agreement on Investment](#)' (CAI), the EU wants to restore the balance in the investment relationship with China. Creating a level playing field is one of the topics that both parties want to agree on.



Everyone does business with China in their own way, with or without the help of the national governments and contacts with third parties. Now that there are also opportunities for exporting machines to China for both large and smaller companies, FME wants to make a further inventory of the knowledge in the field of regulations and the standards to be used for exporting machines to China and summarize it in a short guideline for those who export to China and to contribute as an entrepreneur's organization to increase the knowledge and insights for exporting machines to China.

The scope of this document does not cover customs and logistics formalities, but is limited to product regulations and specialized for machinery. This documentation covers in brief the following topics.

- **What is the machinery regulation in China?**
What is the legal framework for machines, which regulations must be complied with for machines.
- **Technical approval documents and product marking requirements?**
What technical documentation is required for machines and n what technical documentation needs to be attached, what product marking is needed, labelling. What are the packaging requirements.

- **What Standards to use?**

What are the standards that should be used. The use of European standards and the comparison with European standards and Chinese standards. What overview is there of standards? How is the use of international standards (ISO/IEC of American standards and comply with European standards?

Which European standards can be applied for specific machines and applications?

- **Which certification is required for which machinery?**

For example, what about machines in an explosive atmosphere?

- **Admission of machines to the Chinese market ?**

How is the structure and market surveillance regulated and how is market supervision in China work?

For the manufacturer who seeks information about exports to various different countries and also to China, the central Netherlands government and the European government portals may be helpful:

(EUROPEAN) COOPERATION/EXCHANGE OF KNOWLEDGE, MACHINE EXPORT TO CHINA

- RvO website:
- <https://www.rvo.nl/onderwerpen/internationaal-ondernemen/landenoverzicht/china/producteisen>
- European Commission website; <https://madb.europa.eu/madb/viewPageIFPubli.htm?doc=overview&hcode=&countryid=RU>



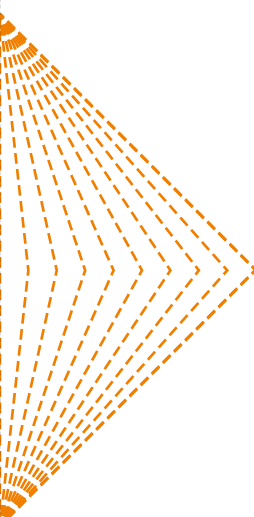
2. What is the Machinery Regulation in China?

CHINA AND MACHINERY PRODUCT REGULATIONS

China has regulations for machinery and specific regulations when it comes to food processing machinery and machinery for the animal feed industry. Mandatory certification is in force for a number of machines (China Compulsory Certification). For an overview of products for which mandatory certification is required, see Annex I. In order to meet the requirements,

The applicable general and specific product-oriented standards must be met. China has a number of its own standards and a large number of standards that are identical to international standards.

An overview of the most important standards and the corresponding standards for machinery can be found in Annex II..



3. The standardization system

GB standards are the basis for the product testing that products must undergo during China Compulsory Certificate (CCC) certification. If there is no corresponding GB standard, CCC is not required.

WHAT ARE GB STANDARDS (GUOBIAO STANDARDS)?

Guobiao standards or GB standards are the Chinese national standards issued by the Standardization Administration of China (SAC), the Chinese National Committee of the ISO , and IEC. GB stands for Guobiao (*simplified Chinese*: 国标; *traditional Chinese*: 國標; *pinyin*: Guóbiāo), and is Chinese for national standard.

GB standards are the basis for the product testing that products must undergo during China Compulsory Certificate (CCC) certification. China GB standards are classified as mandatory or recommended.

Mandatory standards have the force of law, just like other technical regulations in China. They are enforced by laws and administrative regulations and relate to the protection of human health, personal property, and safety. Any standards that fall outside of these characteristics are considered recommended standards.

GB recommended standards are seen as the equivalent of harmonized standards for the European Machinery Directive regulation; if the product meets the standard, this is seen as proof that the product complies with the relevant regulations in China.

Mandatory standards have the prefix “GB”. Recommended standards have the prefix “GB/T” (T from the Chinese language 推荐; tuījiàn; ‘recommended’). A default number follows “GB” or “GB/T”.



CHINA STANDARDS CLASSIFICATION SYSTEM

In addition, in addition to the GB national standards, the Chinese system has three other classes of standards and a total of 4 classes of standards:

These classes are hierarchically ordered, lower class standards must comply with the upper class standards, GB standards are the highest class standards, so all other class standards must meet GB standards.

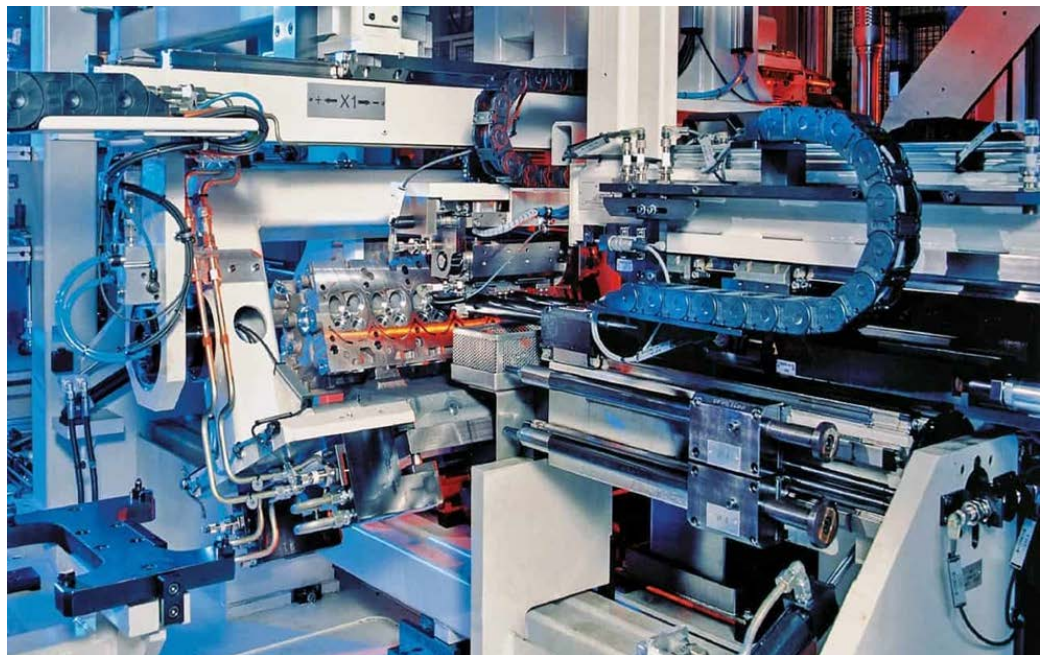
WHY DO I NEED TO COMPLY WITH GB STANDARDS?

In China, all products or services must be met with GB standards, regardless of domestic or imported products. All products sold in China must be tested to ensure that they meet GB standards; If you want to export products or services to the Chinese market, you need to understand the complexity and necessary requirements, and be aware of the complexity and necessary requirements among the wide range of GB standards. The result of not meeting the GB standards may include the rejection of products during importation, as well as products being seized in stores, resulting in a significant impact on retailers and manufacturers in terms of reputation and cost.

GB STANDARDS SYSTEM -KEY ORGANIZATIONS.

The GB standards system in China is managed at the top by the General Administration of Quality Supervision, Inspection and Quarantine (AQSIQ) and is mainly led by the Standardization Administration of the People's Republic of China (SAC). Other government and private organizations provide a significant amount of additional input and participate in the standards process, the main organizations include:

- General Administration of Quality Supervision, Inspection and Quarantine (AQSIQ)
- Standardisation Administration of the People's Republic of China (SAC)
- China Association of Standardization (CAS)
- China National Institute for Standardization (CNIS)
- Standards Press of China (SPC)



4. Certification system in China

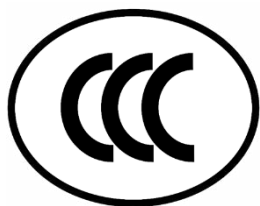
INTRODUCTION

China has both compulsory and voluntary certification. The mandatory certification is explained below, followed by the system of voluntary certification.

China Compulsory Certification (CCC) is similar to other certifications for product quality standardization, such as the European CE system, but there are important differences. The CCC certificate was introduced in 2002 and applies to both imported goods and products manufactured in China. Products that require certification may only be imported, sold, and/or used in business operations in China, after obtaining a China Compulsory Certification (CCC).

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The certification process includes the GB Guobiao-normen. In addition to the GB standard, the implementation rules are the second important component that forms the basis of CCC certification. The implementation rules govern the process of CCC certification and list the mandatory products for the certification. Due to many regulatory changes, it is important to consult the most recent version of the process rules before starting the certification process.^[3]



CCC LOGO

The CCC mark is administered by the CNCA ([Certification and Accreditation Administration of the People's Republic of China](#)).^[5] The CQC ([China Quality Certification Center](#)) has been designated by CNCA to process CCC trademark applications and defines the products that require CCC. The products are summarized in general product categories. In addition, the following specialized certification authorities are responsible for specific product groups:

CCAP ([China Certification Centre for Automotive Products](#)) Automotive Products^[6]

CSP (China Certification Center for Security and Protection) certifies security products, [forensic](#) technology, and road [safety products](#)

CSCG (China Safety Global Certification Centre) for Safety [Glass](#)

CEMC (China Certification Centre for Electromagnetic Compatibility) alle [elektronische producten](#)^[7]

Although the sole purpose of the CCC certification is to ensure that products comply with Chinese standards, many companies are concerned that their trademarks or patents will be infringed during the CCC certification. Especially with regard to the following steps, companies see as problematic:

- Comprehensive product information for the application is required
- Type test of the products in an accredited testing laboratory in China
- Factory audit by Chinese inspectors examines the factory

LACK OF CCC CERTIFICATE

Failure to comply with CCC regulations will result in imported goods being detained at the border or returned to the sender. Similarly, improper use of CCC licenses or printing a CCC mark on products without certification will also result in fines and penalties. Even if a product does not require China Compulsory Certification, problems can still arise if a customs officer demands a CCC certificate. For this reason, customs clearance certificates are recommended to significantly reduce the risk of import-related problems.

The CCC replaced the certifications of the China Import and Export Commodity Inspection Bureau (CCIB) and the China Commission for Conformity Certification of Electrical Equipment (CCEE), greatly simplifying foreign trade with China and creating a “level playing field” for all economic operators. However, special certificates for Medical Products (SFDA) and Telecommunications Equipment remain required.

ELEMENTS OF THE PROCEDURE

The two main elements of China Compulsory Certification (CCC) certification are **product testing** (products that need to be certified and sent to testing laboratories in China) and **factory audits** (inspection of the product manufacturers by Chinese auditors). Once a certification is granted, it is valid for several years but must be maintained through annual follow-up audits.

The CCC certification, the China CCC self-declaration, and a voluntary certification process also include comprehensive application documents, factory preparation, and various payments and fees. With the help of an expert company, the whole process can be completed within 4-5 months; Without support, the process usually takes 6-18 months.

With the introduction of the CCC in 2002, the certification bodies AQSIQ and CNCA published the “**first catalogue of CCC-required products**”. This catalogue is constantly changing and has been further developed since the first edition. Thus, a CCC certification must be carried out for the product groups listed and according to announcements from the AQSIQ and CNCA.

Manufacturers of products with a CCC obligation are required to apply for the CCC certification from the responsible certification body.



The certification process and the steps are shown above.

It includes the following steps:

1. **Application** – Preparation and submission of an application and supporting documents.
2. **Factory Code** - The factory code is issued and the required product tests are requested.
3. **Testing** – A CNAS-accredited testing laboratory in China will test your product samples.
4. **Factory Audit** – The certification body inspects the production site. The audits usually last two days.
5. **Preparation of the CCC marking** - After the factory audit, the marking can already be prepared according to Chinese regulations.
6. **Issuance of the CCC Certificate** - The results of the product testing and audit are verified. If the results of the tests and factory inspection are positive, the certificate will be issued. If there are deviations (non-conformities) in the tests or in the audit, the CCC certificate will not be issued. Detailed justification will be provided and corrective action may be taken. are usually initiated. Recertification is usually possible, as well as further testing and Inspections.
7. **CCC Marking** – After obtaining the CCC certificate, the products can be marked with the CCC logo.
8. **Annual Follow-up Certification** - Follow-up certifications are performed at 12-month intervals after the original CCC certificate is issued. The procedures are very similar to the initial certification, but the follow-up audit usually takes only one day. The results of the follow-up audits will be evaluated. If all requirements are met, the CCC certificate is reconfirmed.

LEAD TIME OF THE CCC CERTIFICATION

The initial CCC certification time depends on several factors, such as:

- Does the manufacturer have knowledge of the Chinese certification system and already experience?
- Is there support from an experienced service provider who has long-term, good relations with Chinese authorities and testing laboratories?
- Has the production site already been inspected by the Chinese authorities for a previous certification?

THE PRODUCT TESTS

The required product tests are carried out in an accredited testing laboratory in China and Usually takes about 2-8 weeks, depending on the product and cue. When certifying a product, tests must be carried out for each certification unit. The tests are carried out according to the relevant Chinese GB (GB is an abbreviation for Guobiao, which translates it into English according to the standards of the “National Standard”).

Chinese standards are usually in line with internationally accepted standards.

The testing laboratory in China is assigned to the applicant by the certification authority, but it is also often possible to designate a preferred laboratory in China.

All tests, reports are issued in Chinese language only.



THE FACTORY INSPECTION

The duration of the factory audit is usually 2-5 days, with one or two inspectors. Usually the first audit lasts two days and is carried out by two inspectors. The purpose of the audit is to verify that the factory complies with China's quality management standards, and if all relevant CCC regulations are known and fulfilled. The audit is carried out according to a checklist. The requirements are similar to other international quality management guidelines (such as ISO). The installation must meet the following requirements for the audit:

- The manufacturer's quality management system must meet the requirements of the certification authority and are regularly updated.
- The products that must be CCC certified must be identical to the test products.
- The application of the CCC marking should be documented and the documentation must ensure that the CCC mark is not affixed to products that have not undergone CCC certification or have been modified after certification.
- Corresponding procedural instructions should be available.
- The site where the products are produced must be equipped with the necessary testing facilities or otherwise ensure that the products are regularly tested
- Compliance with standards.
- The manufacturer's employees must have the appropriate qualifications to ensure that ongoing quality standards are maintained.
- The requirements of the respective current GB standard must be known to the responsible persons in the company and must be consistently adhered to.

The main tasks of the Chinese authorities are to verify the following four points:

- **Does the manufacturer's QM system meet Chinese requirements?**
- **Do the products tested in China match the real products?**
- **How does the manufacturer ensure the CoP (Conformity of Production) of the products?**
- **How are the results of tests and quality checks documented?**

The manufacturer is obliged to provide the inspectors with access to the production areas and quality management with regard to the parts to be certified. Access to areas that have nothing to do with the aforementioned parts that need to be certified can be avoided.

COST OF CERTIFICATION

The manufacturer shall bear all costs, including, but not limited to:

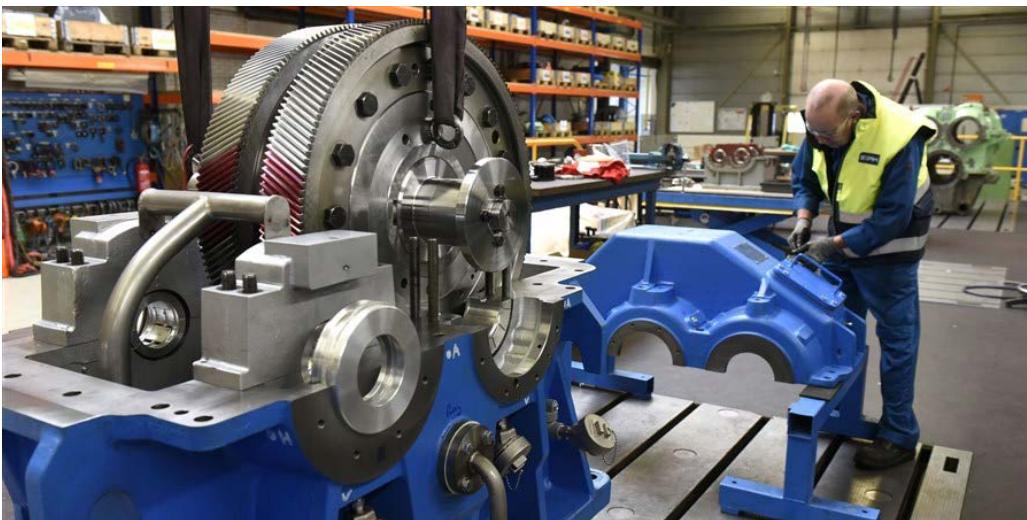
- Application fee
- Cost of test samples, sending test samples to China, customs clearance fees
- Travel expenses for inspectors, as well as subsistence and other expenses
- Fees for carrying out the inspection
- Expenses, travel expenses and accommodation of an interpreter (if necessary)
- Internal costs for preparation, implementation and follow-up.

Since inspections are required for all factories where the final manufacturing step takes place, the Inspection of multiple installations in one “inspection trip”, if applicable.

This can reduce travel costs and shorten the overall process. The trip must be carefully planned so that the application for the travel visas of the inspectors with the certification body.

Since the introduction of the CCC in 2002, companies have gained a lot of experience and the quality of the certification process is comparable to other international certifications. Internal quality assurance is examined for weaknesses during the audit.

Proper preparation for the audit, including updating audit-relevant documents, is recommended. In particular, the inspectors expect the CCC standards to be explicitly recognized and mentioned in internal quality management manuals, for example by mentioning the Chinese standards in the internal description of the CCC.



Descriptions of the main production and testing processes as well as existing permits and official certificates must be prepared in advance. For companies with ISO (or IATF) certification, the factory audit will be easier because the process will be similar. The preparation of the audit should be carried out in accordance with the relevant “Certification Implementation Rules” (implementation rules, see earlier).

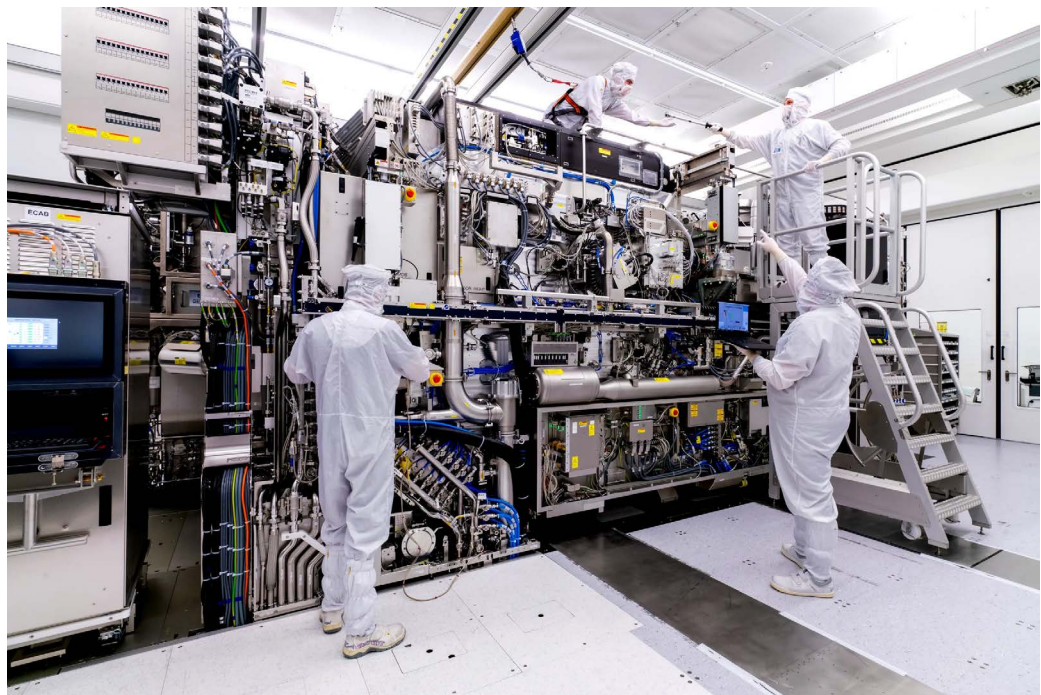
The audit is the most expensive part of the entire certification process. Not only should the consultants’ fee be paid, but also their travel and subsistence expenses during the entire audit period. The same applies to the interpreter who may be needed.

VOLUNTARY CERTIFICING CCC SELF DECLARATION AND CQC

For many products that are not covered by the mandatory CCC certification requirement, it is possible to voluntarily certify them at the authorities CCC self declaration or through the CQC (China Quality Certification Centre). The latter is also often required by the OEM, Through a voluntary CCC Self declaration or CQC certification, manufacturers can ensure the conformity of their products with the relevant Chinese standards and regulations regarding quality, safety, environment, so that manufacturers have a safe way to provide proof that the product complies with the voluntary Chinese GB standard, even for products for which there is no mandatory CCC certification requirement or for which the CCC self-declaration applies.



The CQC provides voluntary certification for more than 500 products from different industries, The voluntary certification process is identical to the CCC certification with product testing in China and factory inspection. The main difference with CCC certification lies in the marking requirements.



The CCC China Self-Declaration process is largely the same as the regular CCC certification process. Instead of application being submitted to the China Certification Authorities (China Quality Certification Centre as with CQC), the application for self declaration CCC must be made in the CCC Self Declaration system of the CNCA authority. The main difference in the process is that there is no need for factory inspection. Instead, the manufacturer must autonomously enter all the necessary information into an online system and continuously check the information and compliance himself. In addition, the CNCA does not carry out checks on the accuracy of the application documents.

The CQC certificate offers the following possibilities:

- You have the third party proof that your products comply with Chinese standards and requirements for
- safety.
- Certified products can be easily imported without customs issues and sold openly on the Chinese market.
- Lower costs and time required for new projects because once certification has been achieved, new additional products can be certified quickly and cost-effectively.

Annual follow-up audits will be necessary to maintain voluntary certification.

It's important to keep in mind that many manufacturers require voluntary certification from their suppliers. The CQC marking certification improves the "perceived" product quality in the Chinese market, which can create a competitive advantage over products that are not CQC certified, facilitating access to foreign products. National quality certifications such as the CQC certification get a better reputation in China compared to the UL, or CE marks. For many product groups, the CQC Mark Certification has also set the standard by which product selections are made by the Chinese consumer. Another advantage is that products marked with the voluntary CQC marking certification have a greatly reduced risk of being detained by Chinese customs.

Products with the voluntary CQC marking certification can be more easily converted to a CCC certificate if required. The abbreviated certification process gives the manufacturer an advantage over its competitors, who may struggle with the new CCC certification process for their products.

CCC SELFDECLARATION DOCUMENT

For some product groups, the Certification and Accreditation Administration of China (CNCA) is the only designated body and has defined the CCC Self-Declaration (SD for short) as a mandatory procedure to prove the Conformity of the product. For these product groups, the CCC Self-Declaration is the only way to officially prove that they comply with Chinese standards. The Self-Declaration is also known in Europe as Declaration of Conformity (DoC) or Supplier's Declaration of Conformity (SDoC).

For product groups that fall under the Self declaration SD category in the regulations, manufacturers must officially declare by self-declaration that their products comply with GB standards and that the conformity of the product is given in accordance with Chinese regulations.

The manufacturer must independently develop and establish a quality assurance process for production activities and product testing that comply with Chinese regulations. Unlike the "classic" CCC certification guided by the Chinese authorities, there is no factory audit requirement by the certification body. Instead, the manufacturer is required to set up its own control and inspection mechanisms to ensure regulatory compliance. The manufacturer can build on its already established quality management processes.

The self-declaration may seem less expensive, but it does make the manufacturer more accountable to the Chinese authority. Manufacturers who go through a self-declaration are often left with uncertainty about whether all measures and actions taken in good faith meet the requirements of the regulations.

Many companies therefore decide to ensure the conformity of their products and production processes through voluntary certification with the CQC. In this way, manufacturers have more certainty that the conformity of the product will be recognized by the authorities and their risks will be mitigated.

For this reason, many OEMs also require their suppliers to be voluntarily certified by the CQC in addition to the CCC self-declaration.

The applicant for the CCC self-declaration must be a company registered in China (subsidiary, importer, or distributor). In the absence of a Chinese company such as the applicant, the CCC cannot be self-declaration. Annual GB-standard product testing and internal audits are required to maintain the validity of the CCC self-declaration. The whole process is handled by an online system of CNCA depending on the product category.

The tests can be carried out in a self-selected laboratory or in a test laboratory accredited by the Chinese authority CNAS. For products covered by the CCC self-declaration, the appropriate application for SD-CCC must be made through the Chinese online system with relevant documents and tests uploaded online to be valid.

CCC SELF-DECLARATION PROCESS (SD) PROCEDURE

The steps of a CCC self-declaration at a glance:

- **Application** - Preparation of application documents and implementation of an internal audit
- **Test samples** - Preparation of product tests, including contacting the testing laboratory to determine the required test samples and test requirements.
- **Test** - Performing the product tests.
- **Upload the test reports into the online system** and provide other documents online system.
- **Draft copy of the self-declaration** – After the documents have been reviewed by CNCA, the draft CCC Self-Declaration is issued and must be checked for accuracy.
- **Upload Signed and Stamped SD Certificate** – The CCC self-declaration must be signed and stamped by the applicant and uploaded to the online system for it to become valid.
- **Marking** - The products must be marked with the CCC logo.

CCC APPLICANT SERVICE

The applicant for the CCC self-declaration must be a company registered in China, as mentioned.

Many manufacturers use a subsidiary in China or the importer for this purpose. This the company must submit its extract from the Commercial Registry with reference to the social credit system when applying for the CCC self-declaration. The Chinese applicant is therefore at risk with his social credit score if there are discrepancies in the products. Violations of compliance with the prescribed certification process can lead to serious consequences, up to and including the revocation of the applicant's business license. Many consulting firms that act in the field of certification offer addresses to fulfill this role.

TYPE A AND B PRODUCT TESTS

Product testing is still mandatory, just like regular CCC certification; however, a distinction has been made between **types A and B** based on the product type.

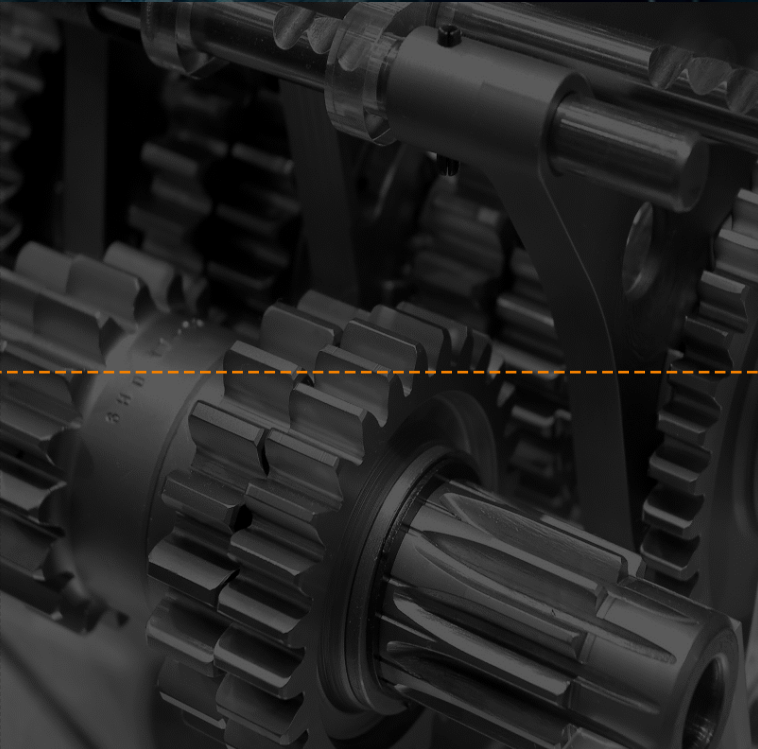
- For **Type A products**, product testing can take place in self-selected laboratories, such as an in-house or external laboratory with ISO 17025 certification.
- For **Type B products**, product testing must take place in a specified laboratory with CNAS accreditation.

Even after successful CCC Self-Declaration, annual product tests must be carried out according to China's GB standard to ensure the conformity of the product.

ISSUANCE OF THE CCC SELF-DECLARATION CERTIFICATE

Upon successful completion of the tests, the test reports will be uploaded to the online system along with the other application documents. The application is then processed by CNCA.

If all application documents are formally in order and the test report has been checked against the documents, CNCA will issue the CCC self-declaration in the online system for further processing. Once the design has been signed and stamped by the manufacturer and the Chinese applicant, the CCC self-declaration can be re-uploaded to the online system. Only then is the CCC Self-Declaration valid. Then, the manufacturer can put the CCC logo on the certified products.



5. Comparison between Chinese regulations and standards and the European Machinery Directive*

For a number of common topics, the specific standards are discussed below.

5.1 Functional safety

The standards for functional safety are made by adoption of the of the harmonised standards of the EU machinery directive. The Chinese standards are based on the same standard or the previous version of the EU standards. The newer version of the standards have more stringent requirements; meaning complying to the EU standards will also be compliant to the Chinese standards.

Standard code	Standard title	Adopted standard	EU current version of standard
GB/T 16754-2021	Safety of machinery—Emergency stop function—Principles for design	ISO 13850-2015	2015
GB/T 16855.1-2018	Safety of machinery—Safety-related parts of control systems—Part 1: General principles for design	ISO 13849-1-2015	2023
GB/T 16855.2-2015	Safety of machinery—Safety-related parts of control systems—Part 2: Validation	ISO 13849-2-2003	2012
GB/T 19670	Safety of machinery-Prevention of unexpected start-up	ISO 14118-2000	2017
GB/T 19761-2022	Safety of machinery - Two-hand control devices - Principles for design and selection	ISO 13851-2019	2019
GB/T 19876-2012	Safety of machinery -- Positioning of safeguards with respect to the approach speeds of parts of the human body	ISO 13855-2010	2010
GB 28526-2012	Electrical safety of machinery -- Functional safety of safety-related electrical, electronic and programmable electronic control systems	IEC 62061-2005	2021

5.2 Fixed and movable guards on machinery

The standards for guards on machinery are made by adoption of the harmonised standards related to the EU Machinery directive. The China standards are fully compatible with the EU standards.

Standard code	Standard title	Adopted standard	EU current version of standard
GB/T 8196-2018	Safety of machinery - Guards - General requirements for the design and construction of fixed and movable guards	ISO 14120-2015	2015
GB/T 12265-2021	Safety of machinery—Minimum gaps to avoid crushing of parts of the human body	ISO 13854-2017	2017
GB/T 18831-2017	Safety of machinery -- Interlocking devices associated with guards -- Principles for design and selection	ISO 14119-2013	2013
GB/T 23821-2022	Safety of machinery—Safety distances to prevent hazard zones being reached by upper and lower limbs	ISO 13857-2019	2019

Note: *In the coming years up to and including 2026, the European Machinery Directive 2006/42 will still be used .

5.3 Platforms

The standards for platforms at machinery are made by adoption of the harmonised standards related to the EU Machinery directive. The China standards are fully compatible with the EU standards.

Standard code	Standard title	Adopted standard	EU current version of standard
GB/T 17888.1-2020	Safety of machinery. Permanent means of access to machinery -- Part 1: Choice of fixed means and general requirements of access	ISO 14122.1-2016	2016
GB/T 17888.2-2020	Safety of machinery. Permanent means of access to machinery -- Part 2: Stairs, stepladders and guard-rails	ISO 14122.2-2016	2016
GB/T 17888.3-2020	Safety of machinery - Permanent means of access to machinery - Part 3: Stairs, stepladders and guard-rails	ISO 14122.3-2016	2016
GB/T 17888.4-2020	Safety of machinery - Permanent means of access to machinery - Part4: Part 4: Fixed ladders	ISO 14122.4-2016	2016

5.4 Electrical

The standards for Electrical safety are made by adoption of the of the harmonised standards of the EU machinery directive. The Chinese standards are based on the same standard or the previous version of the EU standards. The newer version of the standards have more stringent requirements; meaning complying to the EU standards will also be compliant to the Chinese standards.

Standard code	Standard title	Adopted standard	EU current version of standard
GB/T 5226.1-2019	Safety of machinery - Electrical equipment of machines - Part 1: General requirements	IEC 60204-1-2016	2016
GB/T 4208-2017	Degrees of protection provided by enclosure(IP code)	IEC 60259-2013	2013
GB/T 18209.1-2010	Electrical safety of machinery. Indication, marking and actuation. Part 1: Requirements for visual, acoustic and tactile signals	IEC 61310.1-2007	2007
GB/T 18209.2-2010	Electrical safety of machinery. Indication, marking and actuation. Part 2: Requirements for marking	IEC 61310.2-2007	2007
GB/T 18209.3-2010	Electrical safety of machinery. Indication, marking and actuation. Part 3: Requirements for the location and operation of actuators	IEC 61310.3-2007	2007
GB/T 19436.1-2013	Electrical safety of machinery - Electro-sensitive protective equipment - Part 1: General requirements and tests	IEC 61496-1-2008	2020
GB/T 19436.2-2013	Electrical safety of machinery - Electro-sensitive protective equipment - Part 2: Particular requirements for equipment using active opto-electronic protective devices	IEC 61496-2-2006	2020
GB/T 19436.3-2008	Electrical safety of machinery - Electro-sensitive protective equipment - Part 3: Particular requirements for active opto-electronic protective devices responsive to diffuse Reflection	IEC 61496-3-2001	2019

Standard code	Standard title	Adopted standard	EU current version of standard
GB/T 3836.1-2021	Explosive atmospheres - Part 1: Equipment -- General requirements	IEC 60079-0:2017	C1:2020
GB/T 3836.14-2014	Electrical apparatus for explosive gas atmospheres.Part 14. Classification of hazardous areas	IEC 60079-10-1 2008	2020
GB/T 3836.15 2017	Explosive atmospheres-Part 15. Electrical installations design, selection and erection	IEC 60079-14 2007	2013
GB/T 3836.28-2021	Explosive atmospheres - Part 36: Non-electrical equipment for explosive atmospheres - Basic method and requirements	ISO 80079-36-2016	2016
GB/T 3836.29-2021	Explosive atmospheres – Part 29: Non-electrical equipment for explosive atmospheres – Constructional safety “c”, control of ignition source “b”, liquid immersion “k”	ISO 80079-37-2016	2016
GB/T 25285.1-2020	Explosive atmospheres -- Explosion prevention and protection -- Part 1: Basic concepts and methodology	EN 1127-1 2007 MOD	2017
GB/T 25285.2-2021	Explosive atmospheres -- Explosion prevention and protection -- Part 2: Basic concepts and methodology for mining	EN 1127-2-2002 MOD	2019

5.5 Equipment for explosive atmosphere

Chinese standards regarding explosive atmospheres; comparison with the EU harmonised standards related to the ATEX regulation:

- **1992/92/EC:** ATEX 153 Minimum requirements for improving the safety and health protection of workers potentially at risk from explosive atmospheres
- **2014/29/EU:** ATEX 114 Equipment and protective systems intended for use in potentially explosive atmospheres.

5.6 Pressure equipment

Chinese regulation regarding Pressure Equipment; comparison with the EU regulation and design codes. For pressure equipment the comparison needs to be done on the total procedure.

The procedure for pressure equipment can be divided in 2 sections

1. Certification process by an authorised organisation
2. Standards for defining the design, materials, fabrication and inspection method

Note 5: Refer to EN-2022-010 Regulation of pressure equipment for detailed information

CHINA: SELO-CHINA MANUFACTURING LICENCE (CML)

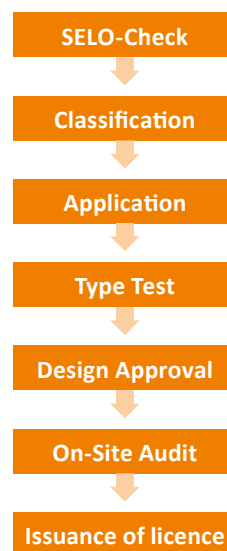
The **SELO license** is also known as the China Manufacture License (CML), China Stamp or the Pressure Vessel License. It is an approval procedure from the Chinese authority SELO (China Special Equipment Licensing Office). This authority is overseen by the State Administration for Market Regulations (SAMR).

SELO registration is required for products such as: boilers, pressure vessels, safety components, gas cylinders, tanks and hot water systems.

Regulation for the SELO certification

Licensing takes place according to current TSG regulations and GB standards. These include.

- TSG Z0004-2007 – Basic Requirements for Special Equipment Quality Assurance System on Manufacture, Installation, Alteration and Repair
- TSG 07-2019: Regulation for Production and Filling Licensing of Special Equipment



Standard code	Standard title	Adopted standard
TSG 21-2016	Supervision Regulation on Safety Technology for Stationary Pressure Vessel	N/A
GB 150.1-2011	Pressure Vessels-Part 1: General Requirements	N/A
GB 150.2-2011	Pressure vessels-Part 2: Materials	N/A
GB 150.3-2011	Pressure vessels-Part 3: Design	N/A
GB 150.4-2011	Pressure vessels-Part 4: Fabrication, Inspection and Testing, and Acceptance	N/A
GB/T 151 -2014	Heat Exchangers	N/A
GB 12337-2014	Steel Spherical tanks	N/A
NB/T 47041-2014	vertical Vessels supported by skirt	N/A
NB/T 47042-2014	Horizontal Vessels on saddle support	N/A
JB 4732-2005	Steel pressure vessel - Stress analysis design standard [re-approved in year 2005. Quasi-official version - Translated by Chinese Standard Committee / Institute]	N/A

Table: shows the mandatory GB standards and the recommended GB/T and NB/T standards

EUROPE: PED 2014/68/EU

The Pressure Equipment Directive (PED) applies to the design, manufacture and conformity assessment of pressure equipment and assemblies with a maximum allowable pressure greater than 0.5 bar gauge including vessels, piping, safety accessories and pressure accessories.

This Directive is relevant to manufacturers (and may include importers, suppliers, or authorized representatives) of pressure equipment selling in most European countries. The definition of pressure equipment includes vessels, piping, safety accessories or pressure accessories. Once you meet the requirements of the Directive you will be able to apply the CE marking to the products.

DESIGN CODE

The EU PED has several Design Codes; the design code defines the calculation method and design rules to build and design a pressure vessel. The chosen design has impact on the robustness of the pressure vessel the cost price of the product.

Certification Method	Region	Design Code
PED	Germany/Austria/Turkey	AD-2000 Merkblatter
PED	Great Britain	BS5000/ PD550
PED	Finland/France	EN 13445
PED	Netherlands/Belgium/Spain/Poland	RToD
PED	Europe	ASME VIII Div 1.

COMPARISON SELO/PED

For the design, calculation and fabrication pressure equipment build according EU design code ASME VIII Div 1 are also compliant with the Chinese regulation. For the certification process; for China the SELO/CML process has to be followed; this is the only process allowed for pressure equipment in China.


Note 6: Due to the comparable rules for design, calculation and fabrication a pressure equipment with SELO certification can be re-certificated to PED. Due difference between SELO and PED; a PED certified pressure equipment can not be re-certified toe SELO.

5.7 AC Motors

AC MOTORS

AC Motors have to comply with the Chinese standard **GB12350** and **GB14711**; Ac motors must be provided with CEL label (China Energy Label) and; when required with the CCC label. AC motors without CEL labels will be refused at the China Customs

Regional Characteristics	
Voltage	1 ~ 220V±10% 3 ~ 380V±10%
Frequency	50Hz
National Regulations	China Compulsory certification

Standard	GB12350 GB14711 CNCA-C04-01:2014
Scope	Rated voltage from 36 V up to 1000 V All kinds of AC asynchronous motors and AC synchronous motors with maximum continuous rating not exceeding 1.1 kW @1500 rpm Not applicable for Ex-motors, servomotors and multi-speed motors with a rating exceeding the above applicable range
Marking	 <p>36V-1000V P<1,1 kW @1500 rpm CEL label</p>
Energy Efficiency	China Energy Label
Regional standard	GB18613-2020
Regulation	CEL 007-2021
Mandatory Efficiency Class	Three-phase: Grade 3=IE3 0,12kW-1000kW Single phase: IE1/1,5
Scope	Single-speed AC motors, three-phase, 50 Hz 2-, 4-, 6- and 8-pole motors Nominal rated output power between 0,12 kW and 1000 kW Nominal rated voltage UN up to 1000 V Continuous operation S1 and S3 > 80 % Self-ventilated motors (IC411) Single-speed AC motors, single-phase, 50 Hz Nominal rated voltage UN up to 690 V Continuous operation S1 and S3 > 80 % Self-ventilated motors (IC411) 2-, 4- and 6-pole motors With starting capacitor: 0,12 kW up to 3,7 kW With operating capacitor: 0,12 kW up to 2,2 kW 2- and 4-pole motors with start and operating capacitor: 0,25 kW up to 3,7 kW.

5.8 Risk assessment and hygienic design for food processing equipment

These standards are the basic standards for Food Processing equipment. The Chinese standards are adopted from the harmonized EU Machinery directive standards.

Standard code	Standard title	Adopted standard	EU current version of standard
GB/T 15706-2012	Safety of machinery- General principles for design- Risk assessment and risk reduction	ISO 12100-2010	2010
GB/T 16856.2-2015	Safety of machinery-Risk assessment-Practical guidance and examples of methods	ISO/TR 14121-2-2012	2012
GB/T 19891-2005	Safety of machinery. Hygiene requirements for the design of machinery	ISO 14159-2002	2008
GB/T 22747-2022	Food processing equipment—Basic requirements	EN 1672-2 2005	2020

Note: The EU has adopted newer versions of ISO 14159 and EN 1672; the newer versions have more stringent requirements; meaning complying to the EU standards will also be compliant to the Chinese standards.

5.9 Food Contact Materials (FCM)

Under the Chinese Food Safety law issued in 2009 products are subject to comply with several standards, varying from general safety standards to specific material standards and general hygiene standards. For testing according China has several testing methods standards.



Figure: Standards according to Chinese food law

In 2017 two important Standards entered into force: the revised **Additives Standard (GB 9685 Standard on the Uses of Additives in Food-Contact Materials and Articles)** and the **General Safety Standard (GB 4806.1 Standard on General Safety Requirements for Food-Contact Materials and Articles)**.

GB 9685 is well known to the food packaging industry, as it has a wide impact on all additives used in food-contact materials and articles sold in China. The General Safety Standard has even broader significance, as it requires all food packaging materials to be safe and suitable for their intended use.

The main requirements of GB 4806.1-2016 that apply to all types of food contact materials are listed as follows:

- FCMs shall not release their constituents into food at levels harmful to human health or change food composition, taste and odour;
- The production of food contact materials and their products shall meet the requirements of **GB 31603-2015** National Food Safety Standard General Hygienic Practice for Production of Food Contact Materials and Its Products;
- Food contact materials and food contact additives must comply with relevant restriction conditions in relevant food safety standards.
- Producers must establish a **traceability** system for FCMs from production to distribution;
- **Product information:** Food contact materials must be accompanied with sufficient product information when they are sold. This includes product name, material, declaration of conformity to relevant laws, regulations and standards; name, address and contact information of the producer and (or) dealer, production date, warranty period (if applicable), instruction for use, and qualification certificate.
- **Labelling:** Food contact materials and their final products shall be labelled with “**food contact use**”, “**used as food packaging**”, or be printed or pasted with the sign of **spoon or chopsticks** (see picture below). Obvious food contact articles such do not require such labelling.

TESTING STANDARDS

The NHFPC regulation also contains final testing method Standards that pertain to the determination of residual impurities and/or their migration from food-contact materials. Such Standards generally track international testing methods (e.g., those established by ISO, OECD, ASTM, etc.) and will ultimately be relied upon by testing laboratories and industry to confirm the residual content and/or migration of these impurities in packaging materials. Testing standards:

- **GB 5009.156-2016** National food safety standards - general principles of pretreatment methods for migration test of food contact materials and articles
- **GB31604.1-2015** National food safety standards - general principles for migration test of food contact materials and articles.
- **GB 31604.49-2016** Determination of arsenic, cadmium, chromium, lead and determination of arsenic, cadmium, chromium, nickel, lead, antimony and zinc in foodcontact materials and articles; and
- **Other testing methods** for the testing of the migration of specific hazardous substances formaldehyde, Pb, etc.

EU and China have as a consequence for food production machinery and food packaging different FCM certificates compared to the EU. The EU has the EU 1935/2004; China has the GB4806.

Officially the GB 4806 certificate is required to export parts to China. When exporting e.g. a complete machine the EU 10/2011 certificate is mostly tolerated, but sending afterwards spare parts without the GB4806 certificate can cause rejection from Chinese Customs.

REGULATION OF FOOD CONTACT MATERIALS

Below you will find an overview of the applicable regulation and most important standards for food contact materials in Europe and China.

EUROPEAN UNION

EU regulation for food contact materials in general is defined in EU 1935/2004 and EU 2023/2006; for specific materials there are more detailed regulations; e.g. the EU 10/2011 for plastics. Non-plastics materials are regulated on national level in Europe. Plastic suppliers in Europe mostly can deliver relevant FDA compliance statement and specifically for Europe, a EU 10/2011 compliance statement for plastics applications. Most EU suppliers are not yet able to deliver a GB4806 certificate.

3.1 Europe

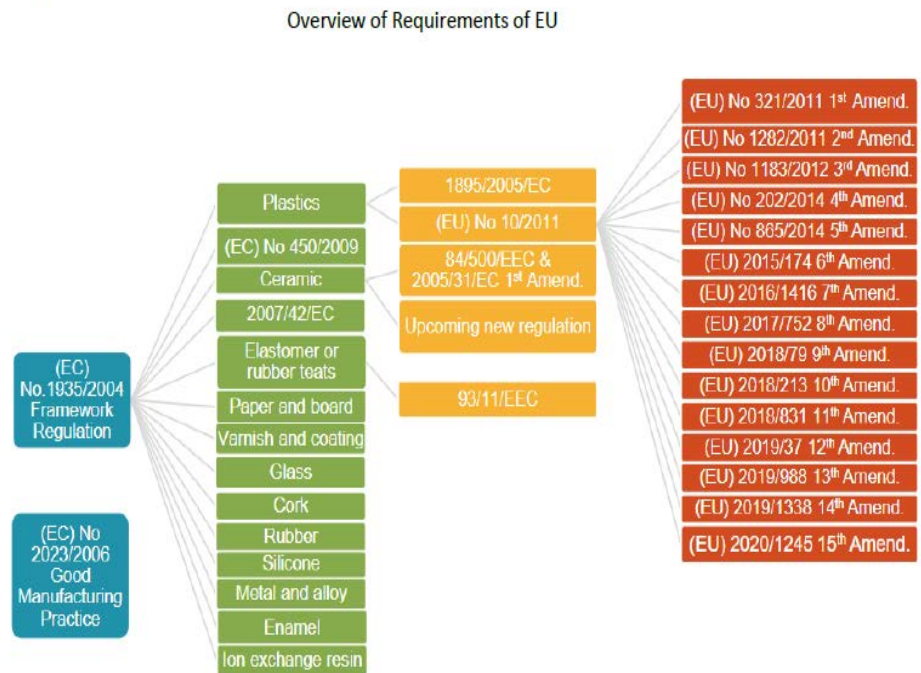


Figure: overview of requirements in the EU

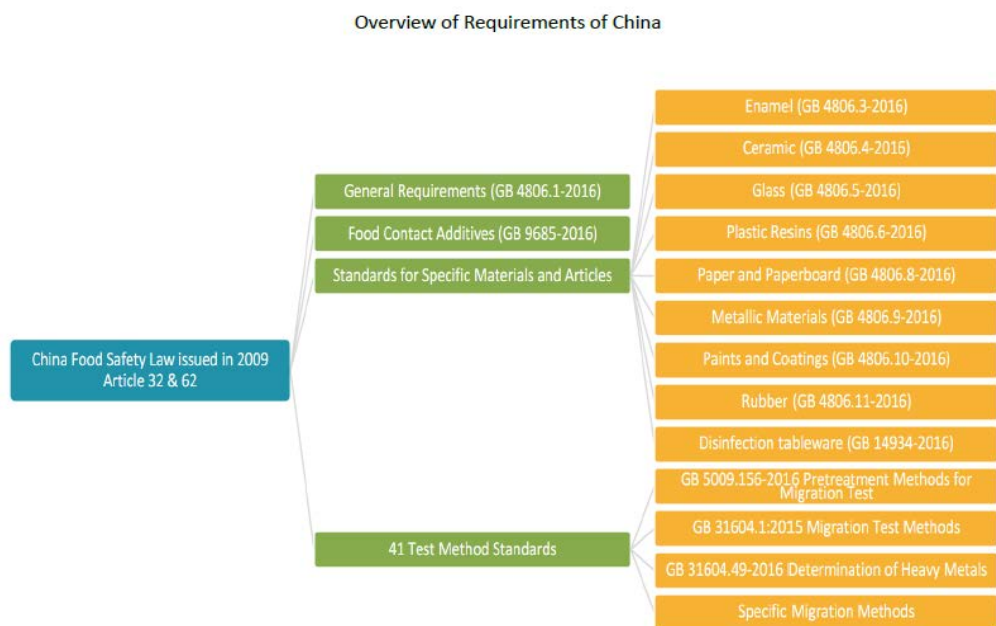


Figure: overview of requirements in China

In 2016 According to China’s National Health and Family Planning Commission (NHFPC) the following Standards became applicable to food-contact materials marketed in China in its announcement No. 15/2016:^[1]:

- GB 9685-2016 Standard on the Uses of **Additives** in Food Containers and Packaging Materials
- GB 4806.1-2016 Standard on **General Safety Requirements for Food-contact Materials** and Articles
- GB 4806.3-2016 Food-Contact Use **Enameled** Articles
- GB 4806.4-2016 National food safety standard for **ceramic** products
- GB 4806.5-2016 National food safety standard for **glass** products
- GB 4806.6-2016 Standard on Food-contact Use **Plastic Resins**
- GB 4806.7-2016 Standard on Food-contact Use **Plastic Materials** and Articles
- GB 4806.8-2016 Standard on Food-Contact Use **Paper, Paperboard** and Paper Articles
- GB 4806.9-2016 Standard on Food-contact Use **Metal Materials** and Articles
- GB 4806.10-2016 Standard on Food-contact Use **Coatings and Coating** Layers
- GB 4806.11-2016 Standard on Food-contact Use **Rubber Materials** and Articles
- GB 5009.156-2016 Standard on Pre-treatment **Methods for Migration Test** of Food-Contact Materials and Articles
- GB 14934-2016 National food safety standards - **Disinfection tableware**

The table below shows the most important ones for manufacturers of machinery for the food industry

Standard code	Standard title	Status	Approximately equivalent to
GB4806.1-2016	General Safety Requirements for Food-Contact Materials and Articles	Valid	EU 1935/2004
GB 31603-2015	General Hygenic norms for manufacture of FCM&A	Valid	EU 2023/2006
GB 4806.6-2016	National Food Safety Standard-Plastic Resins for food contact use	Valid	EU 10/2011
GB 4806.7-2016	National Food Safety Standard-Plastic materials and articles for food contact use	Valid	EU 10/2011
GB 9685-2016	National Food Safety Standard -Standard for Uses of Additives in Food Contact Materials and Products	Valid	EU 10/2011
GB/T 31604.8-2021	National Food Safety Standard - Food Contact Materials and Articles - Determination of Overall Migration	Valid	-

The regulation on FCM in China is approximately the same as in EU; there are a few differences:

- For Plastic migrations of materials these are according the older versions of the EU10/2011
- For metals there is in China detailed regulation; in EU metals have no EU detailed regulation; but some countries have detailed regulation on metals.

* Note dec 2023: New version of the GB4806 is expected(draft version in Chinese is already available) The new version can contain more stringent migration rules compared to the EU regulation; this needs follow up.

6. ANNEX I

OVERVIEW LIST OF PRODUCTS WITH MANDATORY CERTIFICATION

The following list gives an indicative overview of the products for which certification is mandatory.

1. Electrical wires and cables

- Cord sets
- Flexible rubber sheathed cables for mining purposes
- Insulated cables (wires) for rail vehicles of rated voltage up to and including 3000V
- Rubber insulated cables (wires) of rated voltage up to and including 450/750V
- PVC insulated cables (wires) of rated voltage up to 450/750V.

2. Circuit switches, electrical devices for protection or connection

- Appliance sockets for domestic, industrial and similar purposes
- Plugs and sockets for domestic, industrial and similar purposes
- Thermal couplings
- Cartridge fuse switches of miniature fuses
- Switches of fixed electrical appliances for domestic and similar purposes
- Accessory housings of fixed electrical appliances for domestic and similar purposes

3. Low-voltage installations

- Electrical Leakage Protectors
- Circuit breakers (RCD, RCBO, MCB) fuses
- Low-voltage switches (insulators, disconnecter switches and fuse-combination units)
- Other chain protection devices (current limiters, circuit protectors, over protection, thermal protectors, overload relays, low-voltage electromechanical switches, and motor starters)
- Relais (36V)
- Other switches (switches for devices, vacuum, pressure switches, proximity switches, foot switches, thermo switches, level switches liquids, push button switches, limit switches, micro switches, toggle switches, temperature switches, travel switches, transfer switches, automatic transfer switches, knife switches)
- Other devices (switches, motor starters, specifying lighting, auxiliary contact assemblies, master controllers, AC semiconductor motor controllers and starters)
- Low-voltage switchgear assemblies.

4. Low power consumption motors

- Miniwatt motors

5. Power tools

- Electric drills, including impact drills
- Electric screwdrivers and impact drivers
- Electric grinders
- Sanders
- Circular saws
- Electric hammers, including electric pickaxes
- Electric spray guns with a non-flammable liquid
- Electric scissors, including electric scissors with double edged blades, electric effect scissors
- Electric tapping machine
- Reciprocating saws, including jigsaws and saber saws
- Concrete vibrating machines
- Electric chainsaws
- Electric planer
- Electric hedge trimmer and electric grass trimmers
- Electric routers and edge trimmers
- Electric stonemasons, including marble cutters

6. Welding machines

- Portable A.C. booglasmachines
- A.C. arc welding machines
- DC booglasmachines
- TIG-lasmachines, TIG lasers
- MIG/MAG lockmachines, ME/MAG lasers
- Submerged arc welding machines
- Plasma snijmachines
- Plasma booglasmachines
- Electrical shock protection devices
- Coupling devices for welding cables
- Resistance welding machines
- Wire feeder for the welder
- TIG welding lamp
- MIG / MAG lastorks
- Electrode holders

7. Household and similar electrical appliances

- Household refrigerators and freezers: with an effective volume of less than 500 liters, for household and similar use with/without freezer part, storage cabinet frozen food, freezer and its combination
- Electric fans: electric fans with single-phase alternating current and direct current for domestic and similar use
- Air conditioners: cooling should not exceed 21,000 kcal/h for household and similar use
- Motor-compressors (input power must be below 5000W): sealed motor-compressors (hermetic and semi-hermetic type) for air conditioners and freezers for household and similar use
- Household washing machines: washing machines with/without water heaters, spin dryers and drying
- Electric boilers: including fixed boilers and instantaneous water heaters, which heat water to a temperature below the boiling point
- Space heaters: radiant heaters, panel heaters, liquid-filled radiators, fan heaters, convectors, tubular heating elements for household and similar purposes
- Vacuum cleaners: vacuum cleaners that suck up the functions of dust and/or liquid, driven by a series collector motor or DC motors
- Skin and hair care appliances: appliances with electric heating components for skin and hair care of both humans and animals
- Electric irons: electric dry irons and steam irons for household and similar use
- Elektromagnetische fornuizen: elektromagnetische verwarming keuken apparaten die elektromagnetische verwarmingsonderdelen met enkele kookplaat of kookplaten voor huishoudelijke of soortgelijke doeleinden kunnen bevatten
- Roasters: with a volume not exceeding 10L of roasters, toasters, waffle irons and similar appliances for domestic or similar purposes
- Electric food processors: household food preparation machines and the like with multiple functions to prepare food
- Microwave ovens: household appliances for heating food and beverages using electromagnetic energy in one or more of the ISM frequency bands exceeding 300 MHz. These appliances may also include functions such as browning or steaming
- Electric cookers, hobs, ovens and similar appliances: including household cookers, stationary electric ovens, hobs, stationary cookers, hob elements, grills and griddles, induction ovens and grills
- Image with light, art Auto-generated description

8. Audio and video equipment (except broadcasting and motor vehicle audio equipment)

- Active speaker systems with single or multiple speakers with max. output power below 500W (R.M.S.)
- Audio power amplifier
- Tuners
- Radios
- Audio or video recorders on all types of media
- Players or equipment from the disc, tape or other media
- Combination of the above mentioned audio / video equipment
- Power adapters for audio/video equipment
- Color TV receivers and displays of all types of displays (excluding television receivers for cars)
- B/W television receivers and other monochrome television receivers
- Image/display tubes
- Video recorders
- Satellite TV/broadcasting
- Electronic organs, keyboards
- Antenna amplifiers
- Equipment and components for cable distribution, sound and television signal systems

9. Information technology equipment

- Personal computers (PC)
- Portable computers
- Displays to connect to the computer
- Printers to connect to the computer
- Printer and copiers (multiplication purposes)
- Scanners
- Switches, power supplies, adapters and chargers for the computer
- Computer game players
- Learning machines
- Duplicators, copiers
- Servers
- Equipment for financial activities and trade
- Wireless LAN products

10. Lighting equipment (excluding lighting devices with a voltage lower than 36V)

- Lighting, lamps
- Switching devices

11. Telecommunications terminal equipment

- Single Telephone Terminals
- Common telephones
- Caller ID telephones
- Card Management telephones
- Answering machine telephones
- Pay devices
- Intelligent card telephone devices
- Public IC card telephones
- Hands-free phone sets
- Digital telephones
- Additional devices of telephones
- Cordless phone terminals
- Analog cordless telephones
- Digital cordless telephones
- Group telephone systems
- Conference call exchanges
- Fax machines/cards
- Modem terminals/cards
- Mobile terminals
- Analog mobile phones

- GSM digital mobile mobile stations, including mobile phones and other terminals
- CDMA digital cell mobile stations, including mobile phones and other terminals
- ISDN devices
- Network terminals, including NT1, NT1+
- Terminal adapters/cards, TA
- Data terminals
- Saving/sending Fax/Voice cards
- Payment terminals
- Interface transformers
- Network hubs
- Other data terminals
- Multimedia-terminals
- Video phones
- Video conference terminals
- VOD-terminals
- Other multimedia terminals

12. Motor vehicles

- Auto: Motorvoertuigen van subcategorieën M, N, O
- Motoren: Motorfietsen

13. Motorvoertuig Banden

- Passenger car tyres: radial tyres, diagonal band
- Truck tires: Ultra-light truck tires, Light truck tires, Medium/heavy truck tires
- Motorcycle tyres

14. Safety glass

- Safety glasses for motor vehicles:
- Laminated glass A
- Laminated glass B
- Zone-tempered glass
- Tempered glass
- Safety glasses for buildings:
- Laminated glass
- Laminated glass
- Safety Glasses for Railway Vehicles:
- Laminated glass
- Laminated glass
- Insulated Safety Glass

15. Agricultural machinery

- Equipment for Crop Protection
- Motorized or manual liquid back sprinklers
- Motorized or Manual Powder Backpack Sprayers
- Motorized Liquid and Powder Back Sprinklers

16. Latex products

- Rubber Condooms

17. Medical equipment

- Medische X-Ray Diagnostic Equipment
- Hemodialyse Equipment
- Hollow fiber dialyzers
- Blood Circuit Conduits in Vitro for Blood Purification Equipment
- ECG
- Implantable Cardiac Pacemakers
- Heart-Long Machines

18. Fire Fighting Products

- Brand alarmmelders
- Type of smoke and fire alarm detectors
- Type Heat and Fire Alarm detectors
- Fire alarm control units
- Corridor control equipment for fire protection
- Manual Fire Alarm button
- Fire hoses
- Sprinklers
- Wet System Alarm Valves
- Water Flow Indicators
- Fire pressure switches

19. Safety Protection Products

- Intrusion detectors
- Internal Magnetron Doppler detector
- Proactive infrared intrusion detectors
- Internal passive infrared detectors
- Internal Microwave and Passive Infrared Combined Intrusion Detectors
- Magnetic Intrusion Detectors
- Vibratile Intrusion Detectors
- Internal Passive Breaking Glass Detectors
- Inbraakalarm Controllers
- Burglar Alarm Systems for Vehicles
- Theft-proof Coffers

20. Home Decor & Remodeling Products

- Paints for wood products
- Porcelain products / ceramic tiles

21. Safety Parts and accessories of vehicles and engines

- Antifreezes
- Safety belts
- Motorcycle engines
- Horns
- Retro reflectoren
- Retro-reflective vehicle markings
- Image with light, art Auto-generated description
- Rear-view mirrors
- Interior parts
- Door lock and door fasteners
- Fuel tanks
- Seat and headrests
- Rear-view mirrors
- Odometers
- External lighting for Vehicle / Motorcycle and signalling products (headlight, turn signal, front position light, traffic light, fog light, reversing light, parking light, turn signals, lighting equipment for license plate etc.)

22. Toy products

- Children's cars, including children's bicycles, tricycles, strollers, baby walkers, etc.
- Electrically powered toys
- Plastic toys
- Metal toys
- Catapulting toys
- Baby toys

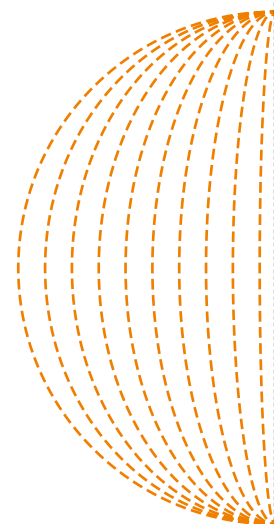
23. IT Products

* Deze lijst is een moment opname, een indicatie en niet volledig

7. ANNEX II - Machinery related Chinese vs. International Standards

SELECTIE VAN MEEST GEBRUIKTE NATIONALE STANDAARDEN IN RELATIE TOT INTERNATIONALE STANDAARDEN

No	Standard	standard name	Corresponding international standard number	Corresponding to foreign standards
01 Basic Machinery Safety				
1	GB 5083-1999	General Principles for Safety and Health Design of Production Equipment		Neq DIN 3100 / VDE1000:1993
2	GB 5226.1-200 8	Mechanical Electrical Safety machinery Electrical apparatus 1 Part General specification	ldt IEC 60204-1:200 5	EN 60204-1:1998
3	GB 5226.2-2002	Mechanical and electrical equipment of mechanical safety 32 portion crane technical conditions	ldt IEC 60204 -32:1998	
4	GB 5226. 3 -200 5	Safety of machinery. Electrical equipment of machinery. Part 11 Technical conditions for high voltage equipment with voltage higher than 1000a.cV or higher than 1500d.cV but not exceeding 36kV	ldt IEC 60204- 11 : 2000	
5	GB 5226.4-2005	Safety of machinery. Electrical equipment of machinery. Part 31. Special safety and EMC requirements for sewing machines, sewing units and sewing systems	ldt IEC 60204-31:2001	
6	GB 19891 -2005	Hygienic requirements in machinery design	Mod ISO 14159:2002	
7	GB 23819-2009	Machinery safety fire prevention	ldt ISO 19353:2005	
8	GB 23820-2009	Hygienic requirements for lubricants in accidental contact with products	ldt ISO 21469:2006	
9	GB / T 12801-2008	General Principles of Safety and Health Requirements for Production Process		
10	GB/T 15706.1- 2007	Safety of machinery basic concepts general principles for design 1 Part basic terminology, methodology	ldt ISO/TR 12100-1:2003	292 EN - 1 : 1991
11	GB/T 15706.2- 2007	The basic concept of security machinery and general principles for design 2 Part Technical principles and specifications	ldt ISO/TR 12100-2:2003	EN 292-2:1991
12	GB / T 16 856 .1 - 2008	Machinery Safety Risk Assessment Part 1 Principles	ldt ISO 14121 : 2007	E qv prEN1050-12:1994
13	GB / T 16856.2-2008	Examples of Implementation Guidelines and Methods of Machinery Safety Risk Assessment Part 2	ldt ISO/TR 14121-2:2007	
14	GB / T 22696.1-2008	Safety Risk Assessment and Risk Reduction of Electrical Equipment Part 1 General Principles		
15	GB / T 22696.2-2008	Safety risk assessment and risk reduction of electrical equipment. Part 2: Risk analysis and risk assessment		
16	GB / T 22696.3-2008	Safety risk assessment and risk reduction of electrical equipment Part 3 Examples of hazards, hazardous situations and hazardous events		
17	GB / Z 1-2010	Design hygiene standards for industrial enterprises		
18	JB / T 7536-1994	General terms for machinery safety		
02 Standard preparation and understanding				
1	GB 6441-1986	Classification of employee casualties		
2	GB / T 13861-1992	Classification and codes of hazardous and harmful factors in the production process		
3	GB / T 16499-1996	Guidelines for the preparation of electrical safety standards	Eqv IEC GUIDE 104:1984	
4	GB/T 16755-1997	Drafting and expression rules of machinery safety standards	Mod IEC GUIDE 78:2008	E qv EN414:1992
5	GB/T 20850-2007	Guide to understanding and using machinery safety standards	ldt ISO/TR 18569:2004	
03 Control system				
1	GB 16655-2008	Basic requirements for machinery safety integrated manufacturing system	ldt ISO 11161:2007	
2	GB 16754- 2008	Design principles for emergency stop of machinery	ldt ISO 13850: 2006	EN 418:1992
3	GB/T 3766-2001	General technical conditions of hydraulic system	E qv ISO 4413:1998	EN 982:1996
4	GB/T 7932-2003	General technical requirements for pneumatic systems	ldt ISO 4414:1998	EN 983:1996
5	GB/T 16855.1-200 8	Safety related components of machinery safety control system Part 1 General design rules	ldt ISO 13849-1: 2006	E qv P REN954-1:1994
6	GB/T 16855.2-200 7	Safety related parts of machinery safety control system Part 2 confirmation	ldt ISO 13849-2:2003	EN ISO 13849-2:2003
7	GB/T 16855.100-2005	Mechanical safety-related components of the safety control system first 100 Part Application GB / T 16855.1-1997 guidance	Mod ISO/TR 13849-100:2000	CR 954-100:1999
8	GB/T 19670-2005	Mechanical safety prevents accidental start	Mod ISO 14118 :2000	EN 1037:1995
9	GB/T 19671-2005	Functional status and design principles of mechanical safety two-hand control devices	Mod ISO 13851:2002	EN 574:1996



No	Standard	standard name	Corresponding international standard number	Corresponding to foreign standards
10	JB/T 10051-1991	General technical requirements for hydraulic systems of metal cutting machine tools		
04 Ergonomics				
1	GB 1251.1-1989	Danger signal in the workplace Danger audio signal	E qv ISO 7731:1986	≈ EN 457:1992
2	GB 1251.2-1996	Ergonomics visual signal of dangerous situation generally requires design and inspection	Eqv ISO /DIS 11428:1992	≈ EN 842:1996
3	GB 1251.3-1996	Ergonomics danger and non-dangerous sound and light signal system	ldt ISO 11429:2006	≈ EN 981:1996
4	GB 3869-1997	Manual labor intensity classification		
5	GB 5697-1985	Ergonomic lighting terms		
6	GB 7947-2006	Basic and safety rules for human-machine interface logos. Conductor color or digital logo	ldt IEC 60446:1999	
7	GB 50033-1991	Lighting Design Standards for Industrial Enterprises		
8	GB 50 034-1992	Lighting design standards for industrial enterprises		
9	GB/T 12454-1990	Visual environment evaluation method		
10	GB/T 12984-1991	Basic terms of ergonomics visual information operations		
11	GB/T 12985-1991	Apply the general rule of percentile of human body size in production design		
12	GB/T 13379-1992	Principles of visual ergonomics indoor working system lighting	Neq ISO 8995:1989	
13	GB/T 13547-1992	Work space human size		
14	GB/T 14774-1993	General ergonomic requirements for work seats		
15	GB / T 14775-1993	General ergonomics requirements for manipulators		
16	GB/T 14776-1993	Ergonomics job size design principles and values		Neq DIN 33406 : 1988
17	GB/T 14777-1993	Geometric orientation and movement direction	Neq ISO 1503:1977	
18	GB/T 15241-1994	Ergonomic associated with the heart load of the term		
19	GB/T 15241.2-1999	Ergonomic principles associated with the heart load of 2 Part Design Principles	ldt ISO 10075-2:1996	EN IS O 10075-2:2000
20	GB/T 16251-1996	Ergonomic Principles of Work System Design	E qv ISO 6385:1981	ENV 26385:1990
21	GB/T 17161-1997	Operating direction of machine tool control device	E qv ISO 447:1984	
22	GB/T 17244-1998	Thermal environment evaluation of the thermal load of workers based on WBGT index (wet bulb black bulb temperature)	E qv ISO 7243:1989	EN 27243:1993
23	GB / T 18048-2000	Ergonomics determination of metabolic heat production	Eq v ISO 8996:1990	
24	GB/T 18153-2000	Ergonomics data for determining the temperature limit of hot surfaces		E qv EN 563:1994
25	GB/T 18717.1-2002	Ergonomic design for machine safety. Part 1 : Principles for determining the size of openings for whole body access to machines	Neq ISO 15534-1:2000	EN 547-1:1996
26	GB/T 18717.2-2002	Ergonomic design for machine safety. Part 2 Principles for determining the size of the opening of the human body into the machine	Neq ISO 15534-2:20 00	EN 547-1:1996
27	GB/T 18717.3-2002	Ergonomic design for the safety of machinery 3 part anthropometric data	Neq ISO 15534-3 :200 0	EN 547-1:1996
28	GB / T 18977-2003	Thermal environment ergonomics uses subjective judgment scale to evaluate the impact of thermal environment	Mod ISO 10551:1995	
29	GB / T 18978.1-2003	Ergonomics requirements for office using visual display terminals (VDTs) Part 1 Overview	ldt ISO 9241-1:1997	
30	GB / T 189 78.2-2004	Ergonomics Requirements for Offices Using Visual Display Terminals (VDTs) Part 2 Guidelines for Task Requirements	ldt ISO 9241-2:1992	
31	GB / T 18978.10-2004	Ergonomics requirements for office using visual display terminals (VDTs) Part 10 Principles of dialogue	ldt ISO 9241-10:1996	
32	GB / T 18978.11-2004	Ergonomic requirements for office using visual display terminals (VDTs) Part 11 Usability guidelines	ldt ISO 9241-11:1998	
33	GB / T 20528.1-2006	Using a base in flat visual display Ergonomic work Part 1 Overview	ldt ISO 13406-1:1999	
34	GB / T 21051-2007	Human-system interaction ergonomics supports the usability approach of human-centered design	ldt ISO/TR 16982:20002	
35	JB/T 5062-1991	General requirements for ergonomics of information display devices		
05 Safety protection device				
1	GB 4053.1-2009	Safety requirements for fixed steel ladders and platforms. Part 1 Steel straight ladders		
2	GB 4053.2-2009	Safety requirements for fixed steel ladders and platforms. Part 2 Steel inclined ladders		
3	G B 4053.3-2009	Safety requirements for fixed steel ladders and platforms. Part 3: Industrial protective railings and steel platforms		
4	GB 5725-1997	safe net		ANSI A10.11:1989

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5	GB 23821-2009	Safety distance of machinery to prevent the upper and lower limbs from touching the danger zone	Idt ISO 13857:2008	
6	GB 12265.1-1997	Safety distance of machinery to prevent upper limbs from touching the danger zone	Eqv ISO/DIS 13852	Eqv EN 294:1992
7	GB 12265.2-2000	Safety distance of machinery to prevent the lower limbs from touching the danger zone	Eq v ISO/DIS 13853	Eqv PrEN 811:1994
8	GB 12265.3-1997	Mechanical safety The minimum distance to avoid extrusion of various parts of the human body	ISO/DIS 13854:1996	E qv EN 349:1993
9	GB 16909-1997	Dense mesh safety net		
10	GB 17888.1- 2008	Safe entry of machinery into fixed facilities of machinery and industrial equipment Part 1 Selection of entry into fixed facilities between two levels	Idt ISO 14122.1: 2001	EN ISO 14122-1:2001
11	GB 17888.2- 20 08	Mechanical safe access to machines and industrial plants - the first 2 part work platforms and channels	Idt ISO 14122.2: 2001	EN ISO 14122-2:2001
12	GB 17888.3- 2008	Mechanical safe access to machines and industrial plants - the first 3 section stairs, ladder and guardrail	Idt ISO 14122.3: 2001	EN ISO 14122-3:2001
13	17888.4- GB 2008	Safety of machinery into the machines and industrial plants - of 4 portion fixed ladders	Idt ISO 14122.4: 2004	EN ISO 14122 -4:2004
14	GB 19436.3-2008	Electrical safety of machinery. Electro-sensitive protective devices. Part 3 Special requirements for equipment using active photoelectric diffuse reflection protective devices (AOPDDR)	Idt IEC 61496-3:2001	
15	GB/T 8196-2003	General requirements for the design and manufacture of fixed and movable protective devices for mechanical safety protection devices	Mod ISO 14120 : 2002	EN 954-1:1996
16	GB / T 17454.1-2008	Mechanical safety pressure-sensitive protective devices. Part 1: Design and test general rules of pressure-sensitive mats and pressure-sensitive floors	Idt ISO 13856-1:20 01	neq prEN 1760.1:1994
17	GB / T 17454.2-2008	Mechanical safety pressure-sensitive protective devices. Part 2: General rules for the design and test of pressure-sensitive edges and pressure-sensitive rods	Idt ISO 13856- 2:2005	
18	GB / T 17454.3-2008	Mechanical safety pressure-sensitive protective devices. Part 3: General rules for the design and testing of pressure-sensitive buffers, pressure-sensitive plates, pressure-sensitive wires and similar devices	Idt ISO 13856- 3 :200 6	
19	GB/T 17889.1-1999	Ladder Part 1 : Terms, Types and Functional Dimensions		E qv EN13 -1:1993
20	GB/T 17889.2-1999	Ladders of 2 Part requirements, testing and marking		E qv EN131-2:1993
21	GB/T 18831-2002	Interlocking device design and selection principle of mechanical safety belt protection device	Mod ISO 14119 : 199 8	EN 1088:1996
22	GB/T 19074-2003	Mechanical safety device guard of industrial fan fan	Idt ISO 12499 : 1999	
23	GB / T 19436.1-2004	Electrical safety of machinery. Electro-sensitive protective devices. Part 1: General requirements and tests	Idt IEC 61496-1:1997	
24	GB / T 19436.2-2004	Electrical safety of machinery. Electro-sensitive protective devices. Part 2 Special requirements for equipment using active optoelectronic protective devices (AOPDs)	Idt IEC 61496-2:1997	
25	GB /T 19876 -2005	Configuration and positioning of protective facilities related to machine safety and the approach speed of human body parts	Mod ISO 13855:2002	EN 999:1998
06 Safety signs and symbols				
1	GB 2893-200 8	Safety color	Mod ISO 3864 -1 : 2002	
2	GB 2894- 2008	Safety signs and guidelines for their use	Neq ISO 70 10	
3	GB 6527.1-1986	Safety color card		
4	GB 7231-2003	Basic identification colors, identification symbols and safety signs of industrial pipelines		Refer to DIN 2403:1984
5	GB 7947-2006	Basic and safety rules for human-machine interface logos. Conductor color or digital logo	Idt IEC 60446:1999	
6	GB 15052-1994	Dangerous parts and signs of cranes		
7	GB 18209.1-2000	Mechanical safety instructions, and the operation of the first signs 1 Part Requirements for visual, auditory and tactile signals	I dt IEC 61310-1 : 1995	EN 61310-1:1995
8	GB 18209.2-2000	Mechanical safety instructions, and the operation of the first mark 2 portion flag claim	I dt IEC 61310-2 : 1995	EN 61310-2:1995
9	GB 18209.3-2002	Mechanical safety instructions, and the operation of the first mark 3 portion of claim position of the operating member and the operation	I dt IEC 61310-3 : 1999	
10	GB /T 191-200 8	Packaging, storage and transportation icon sign	Mod ISO 780:1997	

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11	GB/T 2893.1-2004	Graphical symbols, safety colors and safety signs. Part 1 Design principles of safety signs in workplaces and public areas	Mod ISO 3864-1:2002	
12	GB/T 3168-1993	Digital control machine tool operating instructions visualized symbols	Neq ISO 2927:1979 and ISO 7000:1984	
13	GB / T 4025-2003	Basic and safety rules for man-machine interface signs and coding rules for indicators and operators	Idt IEC 60073:1996	
14	GB / T 4026-2004	The basic methods and safety rules for the identification of human-machine interface signs and general rules for the application of equipment terminals and specific conductor terminal identification and alphanumeric systems	Idt IEC 60445: 1999	
15	GB /T 14778-2008	General rules for safe shades		
16	GB/T 15566-1995	Principles and requirements for using graphic signs		
17	GB / T 16903.1-2008	Rules for the Representation of Graphic Symbols for Signs Part 1 Design Principles of Graphic Symbols for Public Information	Neq ISO 22727:2007	
18	GB / T 16903.2-2008	Graphical Symbol Representation Rules for Signs Part 2 Test Procedure	Mod ISO 9186:2001	
19	JB 6028-1998	General rules for safety signs and hazard diagrams of construction machinery	Eqv ISO 9244: 1995	
07 Environmental pollution				
1	GB 8703-1988	Electromagnetic radiation protection regulations		
2	GB/T 13441-1992	Measurement specification of human body whole body vibration environment	Neq ISO 2631/1:1985	
3	GB/T 13442-1992	The comfort reduction limit and evaluation criteria of human body whole body vibration exposure	Neq ISO 2631/1:1985	
4	GB/T 18569.1-2001	Safety of machinery to reduce the risk of health from hazardous substances emitted by machinery 1 part Principles and specifications for machinery manufacturers	Eqv ISO 14123-1:1998	EN 626-1:1994
5	GB/T 18569.2-2001	Safety of machinery decreased from hazardous substances emitted by machinery health risks of 2 portions method of generating verification procedures	Eqv ISO 14123-2:1998	EN 626-2:1994
6	JB 7740-1995	Regulations on the discharge of oily wastewater from the machinery industry		
7	JB 8891-1999	Emission limits for exhaust pollutants from small and medium power diesel engines	Idt ISO 8178-4:1999	
8	JB /T 6953-1993	Smoke and Dust Emission Standard for Casting Cupola		
9	JB/T 9878-1999	Measurement of Dust Concentration of Metal Cutting Machine Tool		
10	JB/T 9879-1999	Method for measuring oil mist concentration of metal cutting machine tools		
08 Noise				
1	GB 12348-2008	Environmental noise emission standards for industrial enterprises		
2	GB 14097-1999	Noise limits for small and medium power diesel engines		
3	GB 22337-2008	Environmental noise emission standards for social life		
4	GB/T 13325-1991	Noise radiated by machinery and equipment Basic criteria for noise measurement at the operator's location (engineering level)	Neq ISO 6081:1986	
5	GB/T 16769-1997	Measurement method of noise sound pressure level of metal cutting machine tools	Neq ISO/DI S 230-5.2:1996	DIN 45635T.16:1978
6	JB 8551-1997	Noise limits for rock drilling machinery and pneumatic tools		
7	JB 9048-1999	Noise measurement and limit of cold rolling tube mill		
8	JB 9967-1999	Hydraulic press noise limit		
9	JB 9968-1999	Noise limit for open press		
10	JB 9969-1999	Noise limits for bar shears, alligator shears, and shears		
11	JB 9970-1999	Noise limits for punching shears and combined punching shears		
12	JB 9971-1999	Bender, a three-roll coil machine noise limits		
13	JB 9972-1999	Noise limit of thread rolling machine, spring coiling machine and nail making machine		
14	JB 9973-1999	Air hammer noise limit		
15	JB 9974-1999	Noise limit of closed press		
16	JB 9975-1999	Noise limits for automatic upsetting machines, automatic trimming machines, automatic thread rolling machines, and automatic bending machines		
17	JB 9976-1999	Noise limit of sheet metal bending machine and folding machine		
18	JB 9977-1999	Noise limit of double-disc friction press		

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19	JB 10046-1999	Limits and measurement methods of machine tool electrical noise		
09 machine tools				
1	GB 2494-1995	Abrasive safety rules		
2	GB 4674-2009	Safety Regulations for Grinding Machinery		
3	GB 6067-1985	Safety Regulations for Lifting Machinery		
4	GB 6077-1985	Shearing machinery safety regulations		
5	GB 10891-1989	Air handling unit safety requirements		
6	GB 10892-2005	Fixed air compressor safety rules and operating procedures	Mod ISO 5388:1981	
7	GB 11341-2008	Safety regulations for suspended conveyors		
8	GB 12266-1990	General safety requirements for machining equipment		
9	GB 13567-1998	Technical requirements for safety protection of EDM machine tools		
10	GB 15760-2004	General technical requirements for safety protection of metal cutting machine tools		
11	GB 16454-2008	Technical requirements for safety protection of metal sawing machines		
12	GB 16490-1996	Safety Specification for Vibrating Feeder		
13	GB 16798-1997	Food machinery safety and hygiene		
14	GB 17120-1997	Safety technical conditions for forging machinery		
15	GB 17584-1998	Technical requirements for safety protection of bullhead planer		
16	GB 17585-1998	Slotting security Anti-supporting technology requirements		
17	GB 17586-1998	Technical requirements for broaching safety protection		
18	GB 18452-2001	Safety requirements for crushing equipment		
19	GB 18568-2001	Technical requirements for safety protection of machining centers		
20	GB 19998-2005	Technical requirements for safety protection of electrochemical machining machine tools		
21	GB 20905-2007	Safety requirements for foundry machinery		
22	GB 20906-2007	Safety technical requirements for die casting unit		Mod EN 869:1998
23	GB 21501-2008	Safety requirements for cupola and cupola charging machine		
24	GB 22207-2008	Safety requirements for positive displacement air compressors		Neq ASME B19.1-1995
25	GB 22447-2008	General technical conditions for safety of balancing machines		
26	GB 22530-2008	Safety requirements for rubber plastic injection molding machines		Neq EN 201:1997
27	GB 22997-2008	Machine safety small size CNC lathes and turning centers		Mod EN 12415:2000
28	GB 22998-2008	Large-scale CNC lathes and turning centers for machine tool safety		Mod EN 12478:2000
29	GB 23290-2009	Design and structural safety requirements of machine tool safety chucks	Idt ISO 16156:2004	
30	GB 24384-2009	Technical requirements for safety protection of cylindrical grinders		
31	GB 24385-2009	Technical requirements for safety protection of horizontal axis and rectangular table surface grinder		
32	GB 24386-2009	Technical conditions for safety protection of gear grinding machines		
33	GB/T 6067-1985	Safety Regulations for Lifting Machinery		Neq NF E52-122:1975
34	GB/T 17780-1999	Textile machinery safety requirements	Eqv ISO 11111:1995	
35	GB/T 18490-2001	Safety requirements for laser processing machinery	Eqv ISO 11553:1996	
36	GB/T 18514-2001	General rules for the safety of wood-based panel machinery		
37	JB 3350-1993	Safety technical requirements for mechanical presses		
38	JB 3915-1985	Safety technical requirements for hydraulic press		
39	JB 4029-2000	Technical requirements for safety protection of grinder wheel guard		
40	JB 7233-1994	Packaging machinery safety requirements		
41	JB 7741-1995	Metal cutting safety requirements		
42	JB 8686-1998	Safety requirements for separators		
43	JB 8780-1998	Safety technical requirements for screw presses		
44	JB 8799-1998	Technical conditions for safety protection of grinder		
45	JB 9962-1999	Safety technical requirements for combined punching and shearing machine		
46	JB 10139-1999	Technical requirements for safety protection of gear hobbing machine		
47	JB 10140-1999	Technical requirements for safety protection of spline shaft milling machines		
48	JB 10145-1999	Safety requirements for die casting machines		
49	JB 10166-2000	Technical requirements for safety protection of spiral bevel gear milling machine		
50	JB 10167-2000	Technical conditions for safety protection of gear shaper		
51	JB 10227-2001	Technical conditions for safety protection of gear shaving machine		

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52	JB 10228-2001	Technical requirements for safety protection of gear honing machine		
53	JB 10229-2001	Technical requirements for safety protection of thread milling machine		
54	JB 10230-2001	Technical requirements for safety protection of short thread milling machines		
55	JB / T 5545-1991	Technical requirements for safety protection of foundry machinery		
10 Woodworking machinery				
1	GB 12557-2000	General Safety Rules for Woodworking Machine Tools		Mod Pr EN 691:1992
2	GB 15606-2008	General rules for safety production in woodworking (timber) workshops		
3	GB 22659-2008	Woodworking machine safety CNC drilling machine and CNC router		Mod EN 848-3:1999
4	GB / T 14384-1993	General technical requirements for woodworking machine tools		
5	GB / T 18515-2001	Structural safety of the rotary cutting machine		
6	JB 3380-1999	Woodworking Planer Safety		Mod EN 859:1997
7	JB 5723-1991	Safe structure of woodworking circular sawing machine with manual feeding of receipt pieces		
8	JB 5727-1999	Single-sided woodworking press planer safety		Mod EN 860
9	JB 6109-1992	Structural safety of single-axis woodworking milling machine		
10	JB 6110-1992	Structural safety of automatic feed longitudinal section woodworking circular machine		
11	JB 6113-1992	Safety technical articles for woodworking tools		
11 manual, electric, pneumatic tools safe operation				
1	GB 13960.2-2008	The safety of portable electric tools Part 2: Particular requirements for circular saws		
2	GB 13960.4-2009	Safety of Portable Power Tools Part 2 Particular Requirements for Planing and Thickness Planing		
3	GB 13960.5-2008	The safety of portable electric tools Part 2: Specific requirements for bench grinders		
4	GB 13960.10-2009	The safety of portable electric tools Part 2: Specific requirements for single-axis vertical wood milling		
5	GB 14807-1993	Safety requirements for electric profile cutting machines		
6	GB 17668-1999	Safety regulations for the use of electric chain saws		
7	GB 17957-2005	Safety requirements for rock drilling machinery and pneumatic tools		
8	GB / T 14822-1993	Design guidelines for safety protection structure of hand-held electric tools		
12 mining and other equipment				
1	GB 14161-2008	Mine safety signs		
2	GB 13308-1991	Safety requirements for lifting tackle		
3	JB 5319.2-1991	Safety code for stacking cranes in tracked roadways		
4	JB 6132-1992	Safety Code for Buried Scraper Conveyor		
5	JB 7326-1994	Safety Specification for Bucket Wheel Stacker and Reclaimer		
6	JB 8515-1997	Safety requirements for mine winches		
7	JB 8516-1997	Safety requirements for mine hoists and mine hoisting winches		
8	JB 8518-1997	Safety requirements for underground scrapers		
9	JB 8519-1997	Disc brake of mine hoist and mine hoist winch		
10	JB 8912-1999	Safety requirements for mine blasthole drills		
11	JB 8913-1999	Safety requirements for mining vehicles		
12	JB 8918-1999	Safety requirements for hydraulic explosion-proof hoists and hoisting winches		
13 other				
1	GB 2494-2003	General abrasive safety rules		
2	GB 6222-2005	Gas Safety Regulations for Industrial Enterprises		
3	GB 7144-1999	Cylinder color logo		
4	GB 8959-1988	Casting dustproof technical regulations		
5	GB 7950-1999	General technical requirements for lifting moment limiter of jib crane		
6	GB 9448-1999	Welding and cutting safety		Eqv ANSI/AWS Z4 9.1
7	GB 10080-2001	Safety requirements for fans for air conditioning		Eqv BS 848 part 5: 1986
8	GB 10827-1999	Motor Industrial Vehicle Safety Code	Eqv ISO 3691:1980	
9	GB 11291-1997	Industrial robot safety regulations	Eqv ISO 10218:1992	
10	GB 11341-1989	Safety regulations for suspended conveyors		

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11	GB 12977-2008	Balancing machine protective cover and other protective measures for measuring station	Mod ISO 7475:2002	
12	GB 13318-2 003	General rules for forging production safety and environmental protection		
13	GB 13887- 2008	Cold stamping safety regulations	ISO 7225:1994	
14	GB 15578-1995	Safety requirements for resistance welding machines		
15	GB 15606-2008	General rules for safety production in woodworking (timber) workshops		
16	GB 15735-2004	Safety and health requirements for metal heat treatment production process		
17	GB 16804-1997	Cylinder warning label	Eqv ISO 7225:1994	
18	GB 17907-1999	General safety requirements for mechanical parking equipment		
19	GB 19288-2003	Safety regulations for the production of lighters		
20	GB 21746-2008	General Principles of Safety Requirements for Teaching Equipment		
21	GB 21748-2008	Safety requirements for teaching equipment and equipment Basic requirements for equipment and parts		
22	GB 21749-2008	Safety requirements for teaching equipment and glass equipment and connecting parts		
23	GB/T 8176-19 97	General rules for safe production in stamping workshop		
24	GB / T 23580-2009	Special rules for continuous handling equipment safety regulations	ldt ISO 7149:1982	
25	JB 3350-1993	Safety technical requirements for mechanical presses		
26	JB 3643-2000	Safety requirements for small arc welding transformers		
27	JB 5320-2000	Safety Specification for Scissor Lift Table		
28	JB 6028-1998	General rules for safety signs and hazard icons of construction machinery	Eqv ISO 9244:1995	Pr EN 5099-1 and ANSI Z 535.4
29	JB 6030-2001	General safety technical requirements for construction machinery		
30	JB 6407-1992	Safety technical specifications for commissioning, operation and maintenance of electrostatic precipitators		
31	JB 8524-1997	Safety requirements for positive displacement air compressors		
32	JB 8525-19 97	Centrifuge safety requirements		
33	JB 8588-1997	Safety requirements for cooling fans for electric welding machines		ldt IEC 974/1:1989
34	JB 8654-1997	Safety requirements for positive displacement and centrifugal chiller (heat pump) units		ANSI/ASHRAE1 5-1992
35	JB 8655-1997	Safety requirements for unitary air conditioners	Neq IEC 335-2-40:1992 Eqv IEC 335-1:1991	ANSI/ASHRAE1 5-1992
36	JB 8684-1998	Safety requirements for rock drilling machinery and pneumatic tools		
37	JB 8686-1998	Safety requirements for separators		
38	JB 8716-1998	Safety regulations for truck cranes and tire cranes		
39	JB 8780-1998	Safety technical requirements for screw presses		
40	JB 8781-1998	Safety technical requirements for shears		
41	JB 8836-1999	Safety technical requirements for reciprocating lawn mowers		
42	JB 8890-1999	Safety requirements for reciprocating internal combustion engines		
43	JB 8939-1999	Safety technical specifications for water pollution prevention equipment		
44	JB 9063-1999	Safety requirements for room fan-coil air conditioners		
45	JB 10143-1999	Technical requirements of automatic fire extinguisher for electric spark forming machine		
46	JB 10144-1999	Safety requirements for throwing (shot) blasting equipment		
47	JB 10146-1999	Safety requirements for cupola and cupola charging machine		
48	JB 10148-1999	Safety technical requirements for sheet metal bending machine		
49	JB /T 7018- 2008	Safety specification for monorail trolley suspension conveyor	Mod ISO 9851:1990	
14 Electrical				
1	GB 4208- 2008	Enclosure protection grade (IP code)	ldt IEC 60 529: 2001	
2	GB 1 0320-1995	Electrical safety of laser equipment and facilities		
3	GB 12158-1990	General guidelines for preventing electrostatic accidents		
4	GB 12350-2000	Safety requirements for small power motors	IEC 335-1:1991	EN 60335-1:1994
5	GB/T 4942.1-2001	Rotating motor enclosure protection classification (IP code)	ldt IEC 60034-5:1991	EN 60034-5:2001
6	GB/T 4942.2-2001	Low-voltage electrical enclosure protection class	947 IEC - 1: 1998 and IEC 529: 1989	EN 60947:2004 and EN 60529:1991
7	GB/T 12501-1990	Classification of protection against electric shock for electrical and electronic equipment	IEC 536:1976	EN 60536
8	GB/T 13869- 2008	Electricity Safety Guide		

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5	GB 23821-2009	Safety distance of machinery to prevent the upper and lower limbs from touching the danger zone	Idt ISO 13857:2008	
6	GB 12265.1-1997	Safety distance of machinery to prevent upper limbs from touching the danger zone	Eqv ISO/DIS 13852	Eqv EN 294:1992
7	GB 12265.2-2000	Safety distance of machinery to prevent the lower limbs from touching the danger zone	Eq v ISO/DIS 13853	Eqv PrEN 811:1994
8	GB 12265.3-1997	Mechanical safety The minimum distance to avoid extrusion of various parts of the human body	ISO/DIS 13854:1996	E qv EN 349:1993
9	GB 16909-1997	Dense mesh safety net		
10	GB 17888.1- 2008	Safe entry of machinery into fixed facilities of machinery and industrial equipment Part 1 Selection of entry into fixed facilities between two levels	Idt ISO 14122.1: 2001	EN ISO 14122-1:2001
11	GB 17888.2- 20 08	Mechanical safe access to machines and industrial plants - the first 2 part work platforms and channels	Idt ISO 14122.2: 2001	EN ISO 14122-2:2001
12	GB 17888.3- 2008	Mechanical safe access to machines and industrial plants - the first 3 section stairs, ladder and guardrail	Idt ISO 14122.3: 2001	EN ISO 14122-3:2001
13	17888.4- GB 2008	Safety of machinery into the machines and industrial plants - of 4 portion fixed ladders	Idt ISO 14122.4: 2004	EN ISO 14122 -4:2004
14	GB 19436.3-2008	Electrical safety of machinery. Electro-sensitive protective devices. Part 3 Special requirements for equipment using active photoelectric diffuse reflection protective devices (AOPDDR)	Idt IEC 61496-3:2001	
15	GB/T 8196-2003	General requirements for the design and manufacture of fixed and movable protective devices for mechanical safety protection devices	Mod ISO 14120 : 2002	EN 954-1:1996
16	GB / T 17454.1-2008	Mechanical safety pressure-sensitive protective devices. Part 1: Design and test general rules of pressure-sensitive mats and pressure-sensitive floors	Idt ISO 13856-1:20 01	neq prEN 1760.1:1994
17	GB / T 17454.2-2008	Mechanical safety pressure-sensitive protective devices. Part 2: General rules for the design and test of pressure-sensitive edges and pressure-sensitive rods	Idt ISO 13856- 2:2005	
18	GB / T 17454.3-2008	Mechanical safety pressure-sensitive protective devices. Part 3: General rules for the design and testing of pressure-sensitive buffers, pressure-sensitive plates, pressure-sensitive wires and similar devices	Idt ISO 13856- 3 :200 6	
19	GB/T 17889.1-1999	Ladder Part 1 : Terms, Types and Functional Dimensions		E qv EN13 - 1:1993
20	GB/T 17889.2-1999	Ladders of 2 Part requirements, testing and marking		E qv EN131-2:1993
21	GB/T 18831-2002	Interlocking device design and selection principle of mechanical safety belt protection device	Mod ISO 14119 : 199 8	EN 1088:1996
22	GB/T 19074-2003	Mechanical safety device guard of industrial fan fan	Idt ISO 12499 : 1999	
23	GB / T 19436.1-2004	Electrical safety of machinery. Electro-sensitive protective devices. Part 1: General requirements and tests	Idt IEC 61496-1:1997	
24	GB / T 19436.2-2004	Electrical safety of machinery. Electro-sensitive protective devices. Part 2 Special requirements for equipment using active optoelectronic protective devices (AOPDs)	Idt IEC 61496-2:1997	
25	GB /T 19876 -2005	Configuration and positioning of protective facilities related to machine safety and the approach speed of human body parts	Mod ISO 13855:2002	EN 999:1998
06 Safety signs and symbols				
1	GB 2893-200 8	Safety color	Mod ISO 3864 -1 : 2002	
2	GB 2894- 2008	Safety signs and guidelines for their use	Neq ISO 70 10	
3	GB 6527.1-1986	Safety color card		
4	GB 7231-2003	Basic identification colors, identification symbols and safety signs of industrial pipelines		Refer to DIN 2403:1984
5	GB 7947-2006	Basic and safety rules for human-machine interface logos. Conductor color or digital logo	Idt IEC 60446:1999	
6	GB 15052-1994	Dangerous parts and signs of cranes		
7	GB 18209.1-2000	Mechanical safety instructions, and the operation of the first signs 1 Part Requirements for visual, auditory and tactile signals	I dt IEC 61310-1 : 1995	EN 61310-1:1995
8	GB 18209.2-2000	Mechanical safety instructions, and the operation of the first mark 2 portion flag claim	I dt IEC 61310-2 : 1995	EN 61310-2:1995
9	GB 18209.3-2002	Mechanical safety instructions, and the operation of the first mark 3 portion of claim position of the operating member and the operation	I dt IEC 61310-3 : 1999	
10	GB /T 191-200 8	Packaging, storage and transportation icon sign	Mod ISO 780:1997	

No	Standard	standard name	Corresponding international standard number	Corresponding to foreign standards
9	JB 1601-1993	Rated voltage 300/500V rubber insulated fixed laying wires		
10	JB 8677-1997	Factory explosion-proof circuit breaker		
11	JB 9537-1999	Environmental technical requirements for indoor and outdoor anti-corrosion and explosion-proof asynchronous motors (frame size 45~710)		
12	JB 9650-1999	Flameproof turn changeover switch		

Note:

*	Idt	Mod	Neq	Eqv
Indicates that the standard has been obsoleted	Equivalent use	Modification adopted	Non-equivalent adoption	Equivalent use

(Used before 2002)

Standard Control

National standard	International standard
GB17626.1-2006 Electromagnetic compatibility experiment and measurement technology immunity experiment summary	IEC61000-4-1: 2000
GB17626.2-2006 Electromagnetic compatibility experiment and measurement technology Electrostatic discharge immunity experiment	IEC61000-4-2: 2001
GB17626.3-2006 Electromagnetic compatibility experiment and measurement technology Radio frequency electromagnetic field radiation immunity experiment	IEC61000 -4-3: 2002
GB17626.4-1998 Electromagnetic compatibility experiment and measurement technology Electrical fast transient pulse group immunity experiment	IEC61000-4-4: 1995
GB17626.5-1999 Electromagnetic compatibility experiment and measurement technology surge (impact) immunity experiment	IEC61000-4-5: 1995
GB17626.6-1998 Electromagnetic compatibility experiment and measurement technology Radio frequency field induced conducted disturbance immunity experiment	IEC61000-4-6: 1996
GB17626.7-1998 Electromagnetic compatibility experiment and measurement technology Power supply system and connected equipment harmonics, interharmonic wave measurement and measurement instrument guide	IEC61000 -4-7: 1991
Machine safety-a safe distance to prevent the upper and lower limbs from touching the danger zone	EN ISO 13857:2008
Machinery Directive	98/37/EC
Low Voltage Directive	73/23/EC
Electromagnetic Compatibility Directive	93/97/EC
Machine safety-functional safety	IEC 61508
Machine safety-the positioning of protective equipment related to the approach speed of various parts of the human body	EN 999:1999
Machine safety-a safe distance to prevent the upper limbs from touching the danger zone	EN 294:1992 (replaced by 13857 on April 30, 2008)
Machine safety-a safe distance to prevent the lower limbs from touching the danger zone	EN 811:1997 (replaced by 13857 on April 30 , 2008)
Machine safety-related to the safety of control system components	EN954-1 (replaced by 13849 on December 29, 2009)

8. ANNEX III - Standard symbols and standard prefix by industry sector

	Prefix Code	Industry Sector	Issuing Authorities/Agencies
	GB, GB/T, GB/Z	China National Standards	Standardization Administration of the People's Republic of China (SAC)
	AQ, AQ/T, AQT	Safety & Security	State Administration of Work Safety
	CJ, CJ/T, CJT	Urban Construction	Ministry of Housing and Urban-Rural Development of PRC
	DL, DL/T, DLT	Electricity & Power	National Energy Administration
	FZ, FZ/T, FZT	Spinning & Textile	Ministry of Industry and Information Technology of PRC
	GY, GY/T, GYT	Radio, Film & TV	State Administration of Press, Publication, Radio, Film and TV of PRC
	HG, HG/T, HGT	Chemical Industry	Ministry of Industry and Information Technology of PRC
	HJ, HJ/T, HJT	Environmental Protection	Ministry of Environmental Protection of PRC
	JB, JB/T, JBT	Machinery	Ministry of Industry and Information Technology of PRC
	JC, JC/T, JCT	Building Materials	Ministry of Industry and Information Technology of PRC
	JG, JG/T, JGT	Building & Construction	Ministry of Housing and Urban-Rural Development of PRC
	JJF	Metrological Specifications	General Administration of Quality Supervision, Inspection and Quarantine of PRC
	JJG	Metrological Verification	General Administration of Quality Supervision, Inspection and Quarantine of PRC
	JR, JR/T, JRT	Finance	The People's Bank of China
	JT, JT/T, JTT	Highway & Transportation	Ministry of Transport of PRC
	MT, MT/T, MTT	Coal	State Administration of Work Safety
	NB, NB/T, NBT	Energy	National Energy Administration

	Prefix Code	Industry Sector	Issuing Authorities/Agencies
	NY, NY/T, NYT	Agriculture	Ministry of Agriculture of PRC
	QB, QB/T, QBT	Light Industry	Ministry of Industry and Information Technology of PRC
	QC, QC/T, QCTT	Automobile & Vehicle	Ministry of Industry and Information Technology of PRC
	SB, SB/T, SBT	Commerce	Ministry of Commerce of PRC
	SH, SH/T, SHT	Petrochemical	Ministry of Industry and Information Technology of PRC
	SJ, SJ/T, SJT	Electronics	Ministry of Industry and Information Technology of PRC
	SL, SL/T, SLT	Water Resources (Irrigation)	Ministry of Water Resources of PRC
	SN, SN/T, SNT	Commodity Inspection	General Administration of Quality Supervision, Inspection and Quarantine of PRC
	SY, SY/T, SYT	Oil & Gas	National Energy Administration
	TB, TB/T, TBT	Railway & Train	National Railway Administration (previously Ministry of Railway)
	YB, YB/T, YBT	Ferrous Metallurgy	Ministry of Industry and Information Technology of PRC
	YC, YC/T, YCT	Tobacco	State Tobacco Monopoly Administration
	YD, YD/T, YDT	Telecommunication	Ministry of Industry and Information Technology of PRC
	YS, YS/T, YST	Non-ferrous Metallurgy	National Development and Reform Commission
	YY, YY/T, YYT	Medicine & Medical Device	China Food and Drug Administration

9. ANNEX IV - List of products for self-declaration

Example list of products with the possibility of self-declaration:

Number	Name of product		CNCA Implementation Rules	Procedure A or B
	Product category	Sub product category and code		
1	Electrical tools	Electric drill (0501)	CNCA-C05-01:2014	Self-declaration procedure A (Type test in optional laboratory + self-declaration)
2		Electric grinder(0503)		
3		Electric hammer(0506)		
4	Electric welder	DC arc welder (0603)	CNCA-C06-01:2014	
5		TIG arc welder (0604)		
6		MIG/MAG arc welder (0605)		
7		Plasma arc cutting machine (0607)		
8	Circuit switch and electrical device for protection or connection	Thermal fuses (0205)	CNCA-C02-01:2014	
9		Cartridge fuse-links of miniature fuses (0207)		
10	low-voltage apparatus	Leakage protector (0306)	CNCA-C03-02:2014	
11		Circuit breaker (0307)		
12		Fuse (0308)		
13		Low-voltage switchgear (disconnectors, switch-disconnectors and fuse-combination units)0302)		
14		Other circuit protection devices (0304, 0307, 0309)		
15		Relay (0303)		
16		Other switches (0305)		
17		Other device (0304, 0305)		
18		low-voltage switchgear assemblies (0301)	CNCA-C03-01:2014	
19	Low power motor	Low power motor (0401)	CNCA-C04-01:2014	
20	Equipment for Household and similar uses	Motor-compressor (0704)		

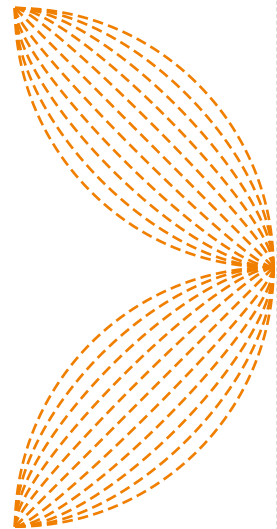
Number	Name of product		CNCA Implementation Rules	Procedure A or B
	Product category	Sub product category and code		
21	Motor vehicle and safety accessories	Car seat belt (1104)	CNCA-C11-04:2014	
22		Motor vehicle exterior lighting and light signal devices (1109, 1116)	CNCA-C11-07:2014 CNCA-02C-065:2005	
23		Car seat and seat headrest (1114)	CNCA-C11-12:2014	
24		Motor vehicle indirect vision device (1110, 1115)	CNCA-C11-08:2014 CNCA-02C-064:2005	
25		Car drive recorder (1117)	CNCA-C11-14:2014	
26		Car reflecting marking (1118)	CNCA-C11-13:2014	
27		Safety glass	Car safety glass (1301)	CNCA-C13-01:2014
	Information technology equipment, Audio and video equipment	Equipment with rated voltage less than or equal to 5VDC, rated power consumption less than 15W (or 15VA) and no rechargeable battery (class III equipment)	CNCA-C09-01:2014 CNCA-C08-01:2014	Self-declaration procedure A (Type test in optional laboratory + self-declaration)

10. ANNEX V products with choice of self-declaration OR private certification

PRODUCTLIST WITH CCC SELF DECLARATION OR PRIVATE CERTIFICATION CQC.

- Electric products and electronic components
- Household electric appliance accessories
- Electrical accessories
- Tools for lighting apparatus (lamps and luminaries)
- Electric tools
- **Small and medium sized electric machines and accessories**
- Medical instruments
- Household and similar electrical appliances
- Commercially used machines
- Lighting apparatus
- Electric wires and cable
- Low voltage apparatus
- Automotive accessories
- Motorbike accessories
- Tyres
- Glass
- Power system relay protection and automation devices
- Water pumps
- Electric meters
- Low voltage apparatus and accessories
- High voltage equipment and appliances
- Generator sets
- Photovoltaic products
- **Motors**
- Additional CQC Certification for CCC certified wires and cables
- Test and control instruments
- **Earthmoving machineries and accessories**
- Electric vehicle charging stations and plugs
- **Wind power products**
- Thermal energy products
- Construction materials
- Textiles
- Building products
- Sanitary products
- Cement products
- **Machines**
- Office equipment (functional)
- Surge protection
- Audio and video apparatus (functional)
- Light electric vehicles and accessories
- Electric cars and accessories
- Bearing products
- Restriction of Hazardous Substances (RoHS1 certification)
- Certification for non-metallic materials and parts
- CQC certification for non-metallic material and parts
- School supplies
- Certification for the restricted use of Polycyclic Aromatic Hydrocarbons (PAHs) Accumulators and batteries

- **Metal welding, cutting and heat treatment Equipment**
- Spray guns for non-flammable liquids
- Electric scissors
- Tappers
- **Electric chain saws**
- **Electric planers**
- **Electric pruning shears**
- Color picture tubes
- Antenna amplifiers
- Computer gaming machines
- Learning machines
- **Motorcycle engines**
- Motor vehicle horns
- Motor vehicle brake hoses
- Car fuel tanks
- Modems (with card)
- ISDN Terminals
- Anti-theft alarm systems for cars
- Wireless LAN Products
- Concrete Anti-freeze
- Plugs and sockets for industrial purposes
- Appliances couples for industrial purposes
- Construction site equipment (ACS)
- Public power grid power distribution equipment
- Combustible Gas alarm products
- Electrical fire monitoring systems
- Aerosol fire extinguishing devices





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